

ATTENTION:

- GENERAL MANAGER
- PARTS MANAGER
- CLAIMS PERSONNEL
- SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2012-2015MY WRX and WRX STI
2007, 2012-2014MY Impreza

NUMBER: 18-175-14

DATE: 11/19/14

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2015	WRX/ WRX STI	Engine 1	EN(STI)(diag)-219,222, 415, 417-419	Diagnostic steps for DTC P0413, 414, 416, 417,2440,2441,2442,2443 updated/changed.
		Engine 2	FU(w/o STI)-121	Testing specification for Manifold Absolute Pressure Sensor updated/changed.
			FU(w/o STI)-127	Testing specification for Front AF Sensor updated/ changed.
			FU(w/o STI)-130	Testing specification for Rear O2 updated/changed.
			EN(w/o STI)(diag)-99,113, 447	Diagnostic steps for DTC P0011, 0021, 2146 updated/changed.
		Chassis	BR-10,11,29,45,47,71	Brake Line Image and torque specifications added/ changed.
			BR-24,41	Rotor Resurface instructions rather than replacement added to the initial inspection.
		Body	AB-36,67,68	Airbag Deployment on vehicle steps updated/changed.
			IDI(diag)-31	Diagnostic steps for DTC B1500 updated/changed.
			IDI(diag)-35,36	MFD Diagnostic steps added.
			BC(diag)-42-15	Diagnostic steps for DTC U1500 updated/changed.
		Wiring System	WI-64,	Ground Circuit Diagram changed.
			WI-96,102	Audio Diagram changed.
		2014	WRX/ WRX STI	Engine 1
LU(STI)-20	Engine Mounting torque specifications added/changed.			
Engine 3	EN(H4DOTC)(diag)- 236,240,441,444-448			Diagnostic steps for DTC P0413, 414, 416, 417,2440,2441,2442,2443 updated/changed.
Chassis	FS-27			Torque specifications updated/changed.

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YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2013	WRX/ WRX STI	Engine 1	ME(STI)-12,35	Engine Mounting images and torque specifications added/changed.
			LU(STI)-20	Engine Mounting torque specifications added/changed.
		Engine 3	EN(H4DOTC)(diag)-234,238,439,442-446	Diagnostic steps for DTC P0413, 414, 416, 417,2440,2441,2442,2443 updated/changed.
		Chassis	FS-27	Torque specifications updated/changed.
2012	WRX/ WRX STI	Engine 1	ME(STI)-13,36	Engine Mounting images and torque specifications added/changed.
			LU(STI)-20	Engine Mounting torque specifications added/changed.
		Engine 3	EN(H4DOTC)(diag)-234,238,439,442-446	Diagnostic steps for DTC P0413, 414, 416, 417,2440,2441,2442,2443 updated/changed.
		Chassis	FS-27	Torque specifications updated/changed.
2011	WRX/ WRX STI	Engine 3	EN(H4DOTC)(diag)-223,227,424,427-431	Diagnostic steps for DTC P0413, 414, 416, 417,2440,2441,2442,2443 updated/changed.
2014	Impreza	Engine 1	EN(H4DO w/o HEV)(diag)-233	Diagnostic steps updated/changed for DTC P0463.
		Engine 2	FU(H4DO(HEV))-50	Crankshaft Position Sensor diagram updated/changed.
			EN(H4DO HEV)(diag)-24,25	Control Module I/O signal measuring condition diagrams update/changed.
			EN(H4DO)(diag)-253	Diagnostic steps updated/changed for DTC P0463.
		Transmission	CVT(w/o HEV)(diag)-46,52,54,56,82,84	Diagnostic steps updated/changed for DTC's P0716, P0841, P0842, P0843, P2746 & P2750
			CVT(HEV)(diag)-51,55,62,64,66,117	Diagnostic steps updated/changed for DTC's P0716, P0720, P0841, P0842, P0843, P2750
		Chassis	BR-22,37	Rotor Resurface instructions rather than replacement added to the initial inspection.
		Body 1	ET-4-6,	Display Radio connection test steps added.
			ET-49,52,53	Rear View Camera Inspection updated/changed.
		Body 2	HEV-18,28,32,39,43, 46,52,62,65	Preparation tool specifications updated Torx T25 or T30.
			HEV(diag)-207	Diagnostic steps updated/changed for DTC P0A78.
			HEV(diag)-329,331	Diagnostic steps updated/changed for DTC's U1711 & U1720.
			BC(diag)-38-41	Diagnostic steps updated/changed for DTC B1500.
2013	Impreza	Engine	EN(H4DO)(diag)-215	Diagnostic steps updated/changed for DTC P0463.
		Transmission	CVT(diag)-39,46,48,50,75,77	Diagnostic steps updated/changed for DTC P0716, P0841, P0842, P0843, P2746 & P2750.
		Chassis	BR-19,34	Rotor Resurface instructions rather than replacement added to the initial inspection.
		Body	ET-3-5,	Display Radio connection test steps added.
			ET-45,47,48	Rear View Camera Inspection updated/changed.

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YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2012	Impreza	Engine	EN(H4DO)(diag)-206	Diagnostic steps updated/changed for DTC P0463.
		Transmission	CVT(diag)-43,49,51,53,79,81	Diagnostic steps updated/changed for DTC P0716, P0841, P0842, P0843, P2746 & P2750.
		Chassis	BR-18,33	Rotor Resurface instructions rather than replacement added to the initial inspection.
		Body	ET-3-6	Display Radio connection test steps added.
			BC(diag)-37,38	Diagnostic steps updated/changed for DTC B1500.
2007	Impreza	Transmission	4AT(D)(diag)-57	Diagnostic steps updated/changed for DTC P0725.