

Technical Service Bulletin



01 MIL on (DTC P203B00 stored in ECM fault memory) - TDI clean diesel only

01 14 04 2035368/4 December 18, 2014. Supersedes Technical Service Bulletin Group 01 number 14-84 dated July 28, 2014 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q5	2014	000001 - 103602	TDI clean diesel
A6, A7	2014	000001 - 143212	TDI clean diesel
A8	2014	All	TDI clean diesel
A8	2015	000001 - 000543	TDI clean diesel

Condition

REVISION HISTORY		
Revision	Date	Purpose
4	-	Revised <i>Warranty</i> (Updated Labor Operations)
3	7/28/2014	Revised header data (Corrected Elsa display) Revised <i>Required Parts and Tools</i> (Added part)
2	6/24/2014	Revised header data (Added models, model years, and customer codes) Revised <i>Warranty</i> (Updated Labor Operations with new models)
1	9/26/2013	Initial publication

- MIL on.
- **DTC P203B00** (Reductant Level Sensor Circuit Range/Performance) is stored in the engine control module (ECM), J623 (address word 01).

Technical Background

Due to a production issue for the level sensor, the ECM cannot correctly read the reductant (AdBlue) fluid level.

Production Solution

Improved level sensor.

Service

Follow GFF test procedure for the stored DTC. If no resolution is found, replace the reduction agent tank sender (G684 – *delivery module for urea solution AdBlue*) per the repair guide.

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Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	2683		
Damage Code:	0040		
Labor Operations:	For A8:		
	Reductive agent tank remove+reinstall	2681 1900	130 TU
	Reductive agent supply module remove+reinstall	2683 1950	30 TU
	Reductive agent inspect+add	2688 3550	20 TU
	For A6 and A7:		
	Reductive agent tank remove+reinstall	2681 1900	110 TU
	Reductive agent supply module remove+reinstall	2683 1950	20 TU
	Reductive agent inspect+add	2688 3550	20 TU
	For Q5:		
	Q5 reductive agent tank remove+reinstall	2681 1900	90 TU
	Q5 reductive agent supply module remove+reinstall	2683 1950	30 TU
	Reductive agent inspect+add	2688 3550	20 TU
	Diagnostic Time:	GFF	0150 0000
Road test prior to service procedure		No allowance	0 TU
Road test after service procedure		No allowance	0 TU
Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)			
Claim Comment:	As per TSB #2035368/4		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

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Required Parts and Tools

Part Number	Part Description	Quantity
G 052910A4	Urea solution AdBlue	As needed (Max 3)
4G0131969D	A6/A7/A8 Delivery unit for reduction agent metering system	1
8R0131969C	Q5 Delivery module for urea solution AdBlue (check ETKA for appropriate part number)	1

Additional Information

All parts and service references provided in this TSB (2035368) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.