

Automatic Transmission Replacement Precautions

Service Category Drivetrain

Section Automatic Transmission/Transaxle

Market USA

Lexus Supports ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
1990 – 2015	CT200H, ES250, ES300, ES330, ES350, GS300, GS350, GS400, GS430, GS460, GX460, GX470, IS F, IS250, IS250C, IS300, IS350, IS350C, LS400, LS430, LS460, LX450, LX470, LX570, NX200T, RC F, RC350, RX300, RX330, RX350, SC300, SC400, SC430	

SUPERSESION NOTICE

The information contained in this bulletin supersedes SB No. L-SB-0041-11.

- Applicability has been updated to include 2015 model year Lexus vehicles.

Service Bulletin No. L-SB-0041-11 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this bulletin before proceeding.

Introduction

The purpose of this bulletin is to provide precautions to follow when installing an automatic transmission/transaxle assembly to avoid MIL "ON" shifting issues and/or transmission damage. Use the information in this bulletin when installing an automatic transmission/transaxle assembly.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

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Precautions

Confirm the following items:

- Both alignment pins are present on the engine block.
- ATF lines and cooler have been flushed with the appropriate ATF type.
- Correct torque converter bolts and washers are used.

NOTE

Not all applications will use washers on the torque converter bolts.

- All ground straps are in the correct locations and are connected properly.
- Correct shift cable adjustment.
- Correct park/neutral position switch adjustment.
- Transmission fluid level has been set properly.
- Transmission learned values have been reset and/or the compensation code has been input (if applicable) and proper initialization has been performed.