### TECHNICAL BULLETIN LTB00610NAS2 14 MAR 2014



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

### This reissue replaces all previous versions. Please destroy all previous versions. Only refer to the electronic version of this Technical Bulletin in TOPIx.

Changes are highlighted in gray

#### SECTION: 501-17

Wind Noise at High Vehicle Speeds

#### AFFECTED VEHICLE RANGE:

 Model Year:
 2014

 VIN:
 EA000002-EA336607

 Model Year:
 2013-2014

 VIN:
 DA001204-EA150812

#### MARKETS:

NAS

#### **CONDITION SUMMARY:**

Situation: A wind noise at high vehicle speeds may be evident from the roof opening panel area.

Cause: This may be due to ram air causing the roof opening panel flip seal to vibrate against the vehicle roof.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

#### <u>PARTS:</u>

LR040765 Kit - Glass adhesive

Quantity: 1

#### TOOLS:

No Tools Required

#### WARRANTY:

**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

**NOTE:** DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

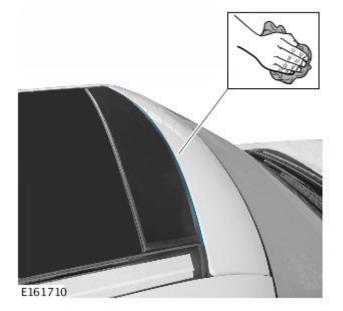
DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Roof opening panel weatherstrip - Seal	05.10.10	0.1	42	LR048607
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**NOTE:** Normal Warranty policies and procedures apply.

#### **SERVICE INSTRUCTION:**

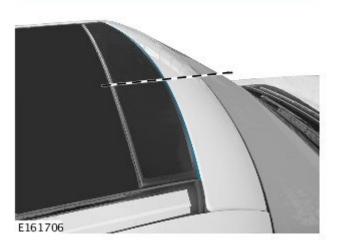
#### 1. **NOTE:** Make sure the area is clean and dirt free.

Use a suitable cloth to clean the area to be worked on.





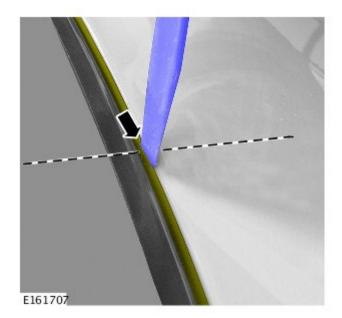
Start from the middle of the vehicle.







Use a suitable trim tool to raise the edge of the seal.

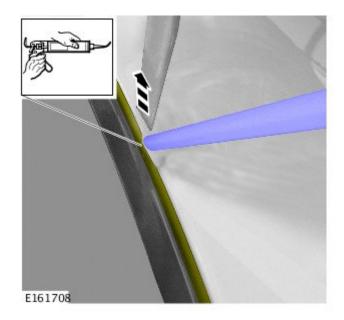


4. Cut the nozzle of the sealer to a maximum of 2mm.

## 5. CAUTION: Make sure no damage is caused to the vehicle.

Insert the nozzle of the sealer gun.

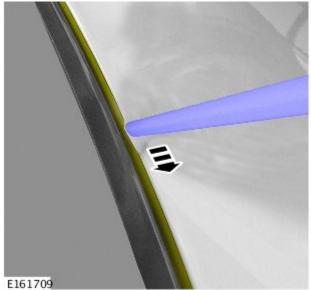
• Remove the suitable trim tool.



# 6. ONOTE: Do not use an excessive amount of sealer.

Insert the sealer using the sealer gun.

• Slowly move the sealer gun towards you, allowing a even amount of sealer to be placed between the seal and vehicle body.



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- **7.** Repeat steps 5-6 for the other side of the sunroof seal.
- 8. ONOTE: Allow the sealer to dry for a minimum 45 minutes before washing the vehicle.

Use a suitable cloth to clean any excess sealer.

