

**A YUgi fY bc "Á**  
US 60214068-01

**Subject**  
R nineT silencer missing bolt/s

**Status date (mm/dd/yy)**  
11/26/14

**Status**  
Accepted

**Organization**  
US, MOT

**Date created (mm/dd/yy)**  
11/26/14

**Created by**  
CarstenGruetzmacher

**PQM Problem reference**

**Release date (mm/dd/yy)**

**Approved by**

**Dealer release**  
Allow automatic release

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**Vehicles affected**

**E series**  
K21

**Engine**

**Body**

**Production period (from/to)**  
(mm/dd/yy)  
/

**Comment on production period**

**Feedback (all cases relating to  
measure up to) (mm/dd/yy)**

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**Complaint**

One or more of the 12 bolts on the R nineT silencer are missing, see accompanying picture.

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**Cause**

Tightening process

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**Measure**

DO NOT order a new silencer if bolts are missing.

Bolt part number is not listed in the EPC/ETK, until it is, replacement bolts can be acquired by submitting a TTS case in PuMA.

NOTE: Bike can still be operated with missing bolt.

- Tightening specifications: Tightening torque 5 Nm, then ¼ turn. The final tightening torque is subject to change

(Note: PIN Torx screw requires a special tool)

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**Complaint**

	<b>Fault location</b>	<b>Fault type</b>	<b>Fault place</b>
▮	18/50 Exhaust system, motorcycle	screw missing	

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**Cause**

	<b>#</b>	<b>Fault location</b>	<b>Fault type</b>	<b>Fault place</b>
▮	1	18/51 Exhaust system parts with mounting		
		<b>Repair Task</b>	<b>Special Clearance</b>	<b>Area</b>
			No	Powertrain

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**Fault code**

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**Progman / DIS / ISTA / ISTA/P**

<b>System</b>	<b>State</b>	<b>Version</b>
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