

**Measure no.**

US 59823415-02

**Subject**

Cylinder head cover seal set

**Status date (mm/dd/yy)**

9/10/14

**Status**

Accepted

**Organization**

US, MOT

**Date created (mm/dd/yy)**

9/10/14

**Created by**

Carsten Gruetzmacher

**PQM Problem reference****Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

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**Vehicles affected****E series**

K21 K25/31 K25/32 K26/11

**Engine**

K27/11

**Body**

K29/HP

**Production period (from/to)**

(mm/dd/yy)

**Comment on production period****Feedback (all cases relating to****measure up to) (mm/dd/yy)**

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**Complaint**

Oil leak immediately after replacing cylinder head cover seal set 11 12 7 723 216.

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**Cause**

The cylinder head cover seal set 11 12 7 723 216 may contain an incorrect inner seal.

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**Measure**

Before fitting a new cylinder head cover seal set 11 12 7 723 216, compare the dimensions of the inner (small) seal with the old part.

The largest outside diameter must be 54.0 mm, and the height of the seal cross section in this area is 5.9 mm (see accompanying diagrams).

(Incorrect part: Outer diameter 51.5 mm, height at that point 4.6 mm).

1. The stock of replacement set is currently being checked by the supplier in Dingolfing.
  2. If an incorrect part is discovered before it is fitted, send it in as a parts claim.
  3. If an incorrect part has already been fitted, submit parts warranty claim.
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**Complaint**

| <b>Fault location</b>        | <b>Fault type</b> | <b>Fault place</b> |
|------------------------------|-------------------|--------------------|
| 11/12 Cylinder head<br>cover | Leak: Oil         |                    |

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**Cause**

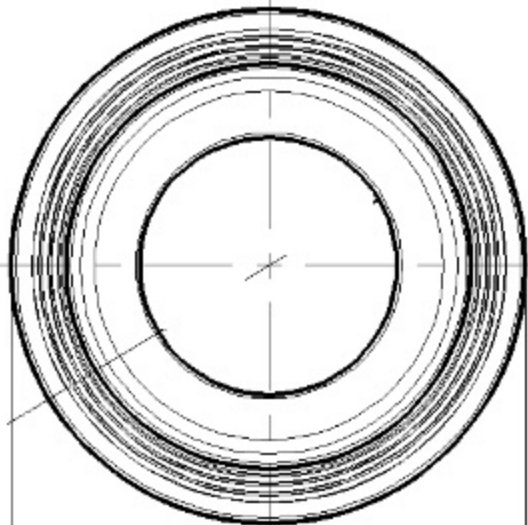
| <b>#</b> | <b>Fault location</b>               | <b>Fault type</b>        | <b>Fault place</b>     |
|----------|-------------------------------------|--------------------------|------------------------|
| 1        | 11/12 Cylinder head<br>cover gasket | Wrong component          |                        |
|          | <b>Repair Task</b>                  | <b>Special Clearance</b> | <b>Area</b>            |
|          | Replace                             | No                       | Technical Part Support |

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**Fault code****Progman / DIS / ISTA / ISTA/P**

| <b>System</b> | <b>State</b> | <b>Version</b> |
|---------------|--------------|----------------|
|---------------|--------------|----------------|

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$\varnothing 54_{-0.5}$



