

L834-
T.01.14

To: Rete di Assistenza ufficiale Lamborghini
Subject: A Pillar Monocoque Sealing
Date: 07th/02/14
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Subject

Monocoque A pillar sealing.

Model

All Lamborghini Aventador LP 700 Coupe MY 12 and 13 from VIN **CLA00091** to VIN **DLA01695**

Warning: some vehicles included in this VIN range may not be involved, so check carefully on the Lamborghini WEB Portal (at the section named VIN Info) if the cars in your workshop or in your dealer stock are involved before performing any other operation.

Information to the field

As a result of continuous product monitoring, Automobili Lamborghini Spa has found that on some vehicles a lapping noise can be heard at the base of the A pillars as a consequence of water ingress into the carbon monocoque.

Field solution

Seal the monocoque as prescribed in the following instruction.

P/N	Description	Q
900000340	3M Polyurethane sealant (black)	1

Warranty Claim data

The warranty reimbursement request for this rework action will be managed by the following standard Warranty Claim procedures.

Campaign Code: L834-T.01.14
Campaign Des.: A Pillar Monocoque Sealing
Cost code: 55
Component code: CCT0114
Trouble code: 220
Labor code: CCT0114100
Labor Time: 0.9h

Remember to fill all data in the section "Service and Recall Campaign" in the Warranty booklet of the vehicle as shown below.

Necessary material

- Paper tape



- 3M 08694 Polyurethane sealant: **BLACK** color.



- Sealant gun



Working area Identification

Rev.01

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Sealing instruction

1. Remove the wheel arch undershield: left and right sides (chapter 08 21 – A).
2. Drain the water from the intermediate hole located in the wheel housing on both sides as shown in picture: holes are symmetrical on the left and right.

(Remark: the picture below shows right sides both sides are symmetrical)



3. Open Both doors.
4. Find the surface to be sealed



5. Apply the paper tape in order to mask the surrounding surfaces of the Area to be sealed.



6. Apply the 3M sealant as shown in the picture, with particularly care to not soil the body-work.



7. Wait not less than 24h so that the sealant is completely dried, leaving the doors open.

8. Remove the paper tape on both sides.