

## SERVICE CAMPAIGN BULLETIN

**CAMPAIGN REF:** 02G  
**TITLE :** McLaren 650S - Driveshaft Nut Replacement  
**DOCUMENT # :** 11 B 008  
**AFFECTED VEHICLES :** McLaren 650S Coupe and Spider

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**SITUATION :** Quality Engineering at McLaren Automotive have identified that a number of McLaren 650's may have left production with the rear driveshaft nuts incorrectly torque.

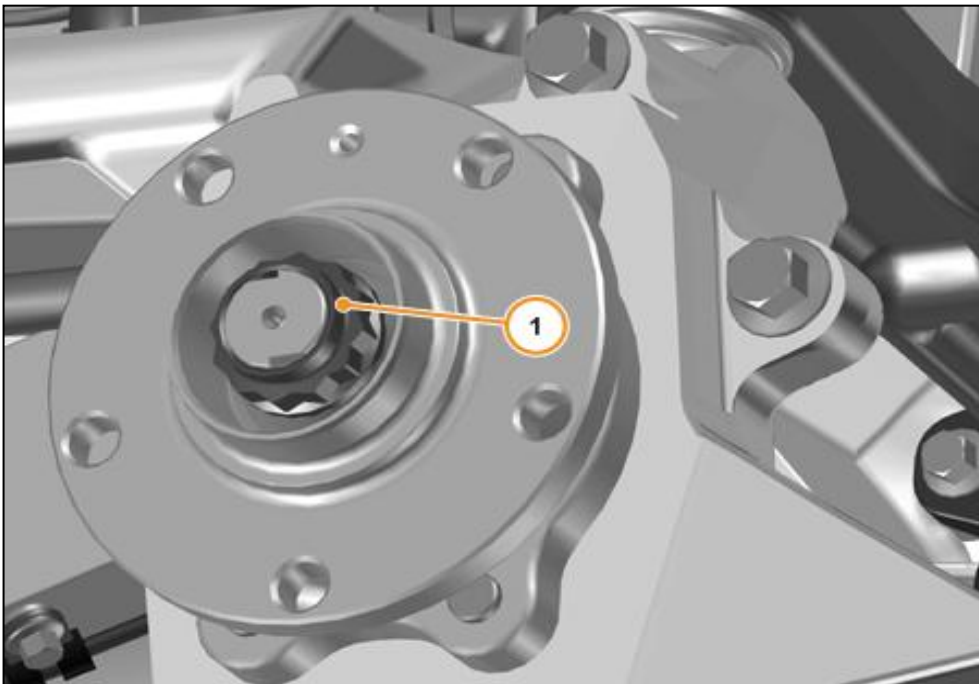
**PROCEDURE :** Please follow the procedure outlined in this document to replace both rear driveshaft nuts.

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**Care point:** It is necessary that campaign 11 B 008 is carried out in parallel with campaign 11 L 003 McLaren 650S – Check Engine Coolant Level.

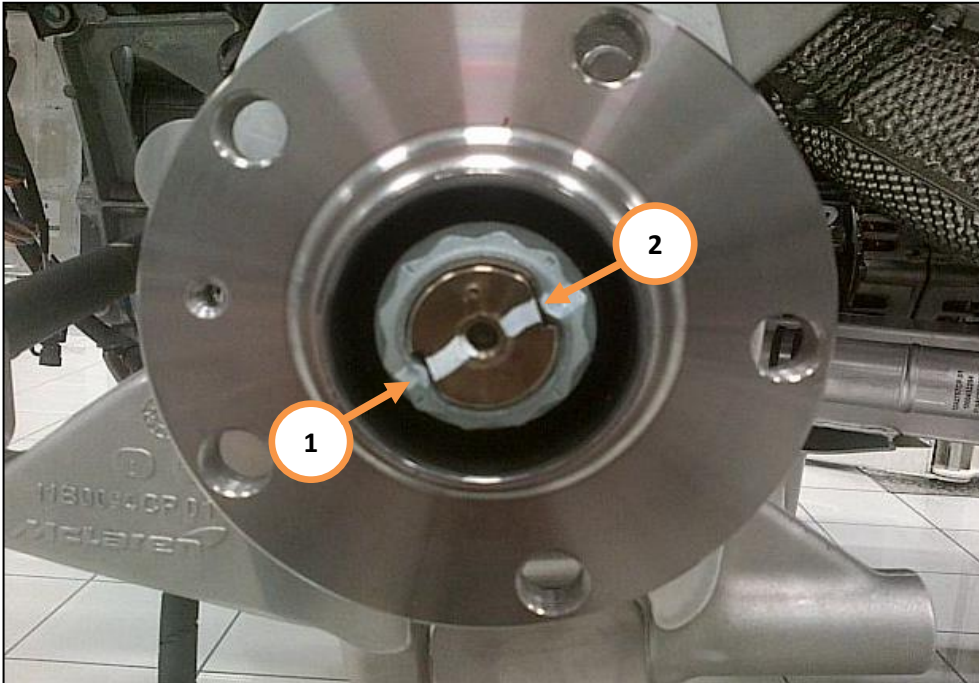
### REMOVAL

1. Please refer to “AA-RM-02A04-04-007 – secure/lift vehicle on lifting platform” to lift the vehicle on the ramp.
2. Please refer to “AA-RM-03B03-01-001 – Remove/install wheel” to remove both rear wheels.
3. Remove the driveshaft nut (1) from both sides.



## INSTALLATION

1. Install the new driveshaft nut (Part number 11B0566CP) and tighten to a torque of 260 Nm.
2. Create a dent in the nut at both ends as shown in the picture below (1) (2) to lock the nut to the shaft.



3. Repeat steps 1 and 2 on the opposite side of the car.
4. Install parts in reverse order.

Please contact your Regional Aftersales Manager should you have any questions relating to the information contained within this bulletin.

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## WARRANTY INFORMATION

DESCRIPTION	RESOLUTION CODE	TOTAL REPAIR TIME
Driveshaft Nut Replacement	E0G20101A11C2J01	0.35 hours

## PARTS INFORMATION

PART DESCRIPTION	PART NUMBER	QUANTITY	ORDER PROCESS
Driveshaft Nut	11B0566CP	2	Unipart

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