

## Field campaign

<b>Topic</b>	Continental GT - Continental Flying Spur - Replacement engine identification (SC14/19)
<b>Market area</b>	Worldwide Bentley (2WBE)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2036869/1
<b>Campaign number</b>	EA19
<b>Note</b>	
<b>Type</b>	
<b>US code</b>	

## Vehicle data

### Continental GT and Continental Flying Spur

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3W2*	2004	E		*	*	*
3W2*	2005	E		*	*	*
3W2*	2006	E		*	*	*
3W3*	2004	E		*	*	*
3W3*	2005	E		*	*	*
3W3*	2006	E		*	*	*

#### Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SCB	CE6	3W	9	4	C	020563	020563		
SCB	CE6	3W	5	4	C	020821	020821		
SCB	CE6	3W	2	4	C	020856	020856		
SCB	CE6	3W	3	5	C	023976	023976		
SCB	CE6	3W	8	5	C	025609	025609		
SCB	CE6	3W	6	5	C	027276	027276		
SCB	CE6	3W	1	5	C	028842	028842		
SCB	CE6	3W	4	6	C	031781	031781		
SCB	BR5	3W	9	6	C	034637	034637		
SCB	BR5	3W	1	6	C	035040	035040		
SCB	CE6	3W	9	6	C	037334	037334		
SCB	BE5	3W	4	6	8	038304	038304		
SCB	CE6	3W	7	6	C	039437	039437		
SCB	BR5	3W	X	6	C	033805	033805		
SCB	BE5	3W	3	6	C	035892	035892		
SCB	CE6	3W	2	4	C	020730	020730		
SCB	CE6	3W	5	5	C	029648	029648		
SCB	BE5	3W	0	6	C	035381	035381		
SCB	CR6	3W	7	4	C	022266	022266		

## Documents

Document name
<a href="#">master.xml</a>

## Notes

▫ [Repair instructions](#)

### Technical background

The engine fitted to this vehicle is a service replacement engine, in order to allow the engine to be identified as a service replacement engine for future parts and workshop manual information the instructions within this procedure must be followed.

The service replacement engine is based on a 2012 model year W12 engine.

### Remedy

This campaign must be carried out on all applicable vehicles within the specific VIN range to ensure all affected vehicles are checked and repaired as detailed within the onward instructions.

### Customer notification

Please ensure that all affected vehicles are checked and repaired during a service visit.

If the campaign was not performed during a workshop visit inform the customer about the campaign.

### Warranty accounting instructions

Warranty Type 710 or 790

Labour operation code 06 71 19 99

Damage Service Number EA19

Damage code 00 66

Criteria ID 01

Time 10 Time units

### Genuine parts

Part Number	Description	Quantity
TSD 11756	Service Handbook Addendum	1

### Parts supply

The required replacement part should be ordered through your regional Bentley parts distribution centre.

### Parts despatch control

Not applicable

## Repair instructions

▫ [Notes](#)

### Technical background

The engine fitted to this vehicle is a service replacement engine, in order to allow the engine to be identified as a service replacement engine for future parts and workshop manual information the instructions within this procedure must be followed.

The service replacement engine is based on a 2012 model year W12 engine.

### Check

If the vehicle is not already listed as repaired in the "Repair history" (in Elsa Pro), check for the campaign identification mark which is a yellow paint mark on the underside of the left hand upper door hinge (Figure 2) if the paint mark is not evident please carry out the required work in accordance with these instructions.

### Control

All future replacement engines ordered for a 2004 to 2006 model year Continental GT and Continental Flying Spur will be supplied with a service handbook addendum.

The Bentley Motors emblem is stamped on the front face of the left hand cylinder head and on the right hand side of the crankcase, please refer to the latest version of the TPI with the Transaction number of 2034004

### Genuine parts

Part Number	Description	Quantity

### Work

1. Remove the adhesive backing strip from the service handbook addendum
- Stick the Addendum onto the opening page of Service Handbook (Figure 1)

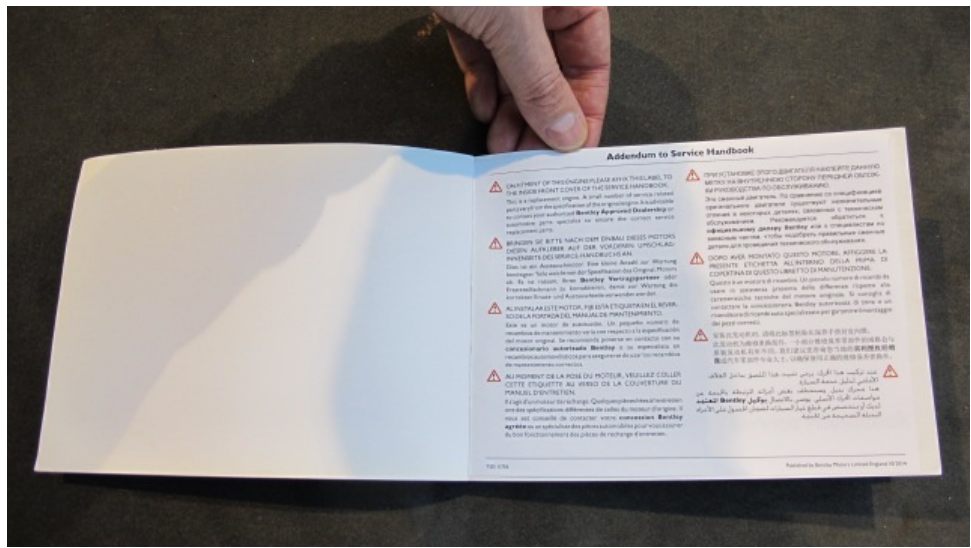


Figure 1

2. Place a yellow paint completion mark on the underside of the left hand upper door hinge (Figure 2)

### Identification

The fitment of the service handbook addendum and the yellow paint mark on the underside of the left hand upper door hinge (Figure 2) confirms campaign completion

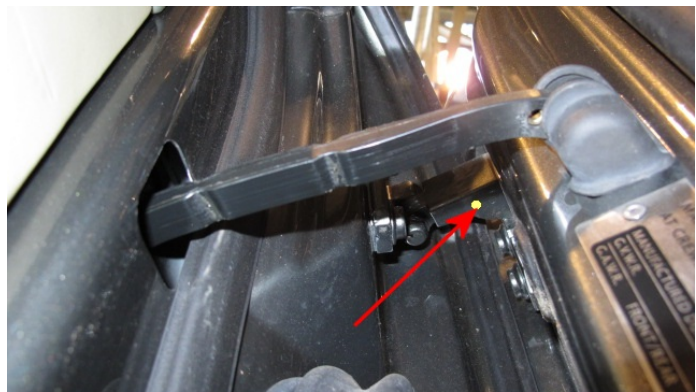


Figure 2