Replace belt holder/ belt retaining tab on trunk side panel, model series 166

Topic number	LI68.30-P-058750
Version	1
Design group	68.30 Coverings, trim
Date	03-25-2014
Validity	Model series 166
Reason for change	
Reason for block	

Complaint:

Belt holder/ retaining tab on side paneling in trunk is broken.

Cause:

This is NOT covered by warranty! Massive external influence causes the belt holder to break off the trunk side panel.

These repair instructions are intended to offer the customer an expert and affordable repair option.

Remedy:

Repair instructions:

1. Remove side paneling in trunk. (ar68.30-p-4800GQX).
2. Drill out the broken retaining tab from behind using a 6.5 mm drill bit positioned in the center and remove the tab (Figure 1).
3. For the retaining tab of the 3rd seat row, the upper stiffening rib must be modified and recessed (Figure 2).
4. Screw a tapping nut carefully onto the retaining tab (Figure 3 /4).

Remark: Some slight movement of the retaining tab will remain.

5. Install side paneling in trunk. (ar68.30-p-4800GQX)

Attachments	
File	Designation
Bild1.JPG	Drill out retaining tab weld from behind
Bild2.JPG	Remove 3rd seat row stiffening rib
Bild3.JPG	Screw on tapping nut
Bild4.JPG	Finished state

Symptoms
Body / Interior equipment / Interior trim / Loose
Body / Interior equipment / Interior trim / Deformed

Parts							
Part number	ES1	ES2	Designation	Quantity	Note	EPC	Other ma-

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							ke part
A 166 869 00 14			Retaining tab		Determine color code via EPC (7J07/8N84 and 9051)	X	
A 001 990 03 56			Nut	1	Tapping nut	X	

WIS-References

Document number	Title	Note	Allocation
ar68.30-p-4800GQX	Remove/install side paneling in trunk		Remedy

Validity

Vehicle	Engine	Transmission
166.003	*	*
166.004	*	*
166.023	*	*
166.024	*	*
166.055	*	*
166.056	*	*
166.057	*	*
166.058	*	*
166.062	*	*
166.073	*	*
166.074	*	*

Attachments

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Bild1.JPG:

Bild2.JPG:

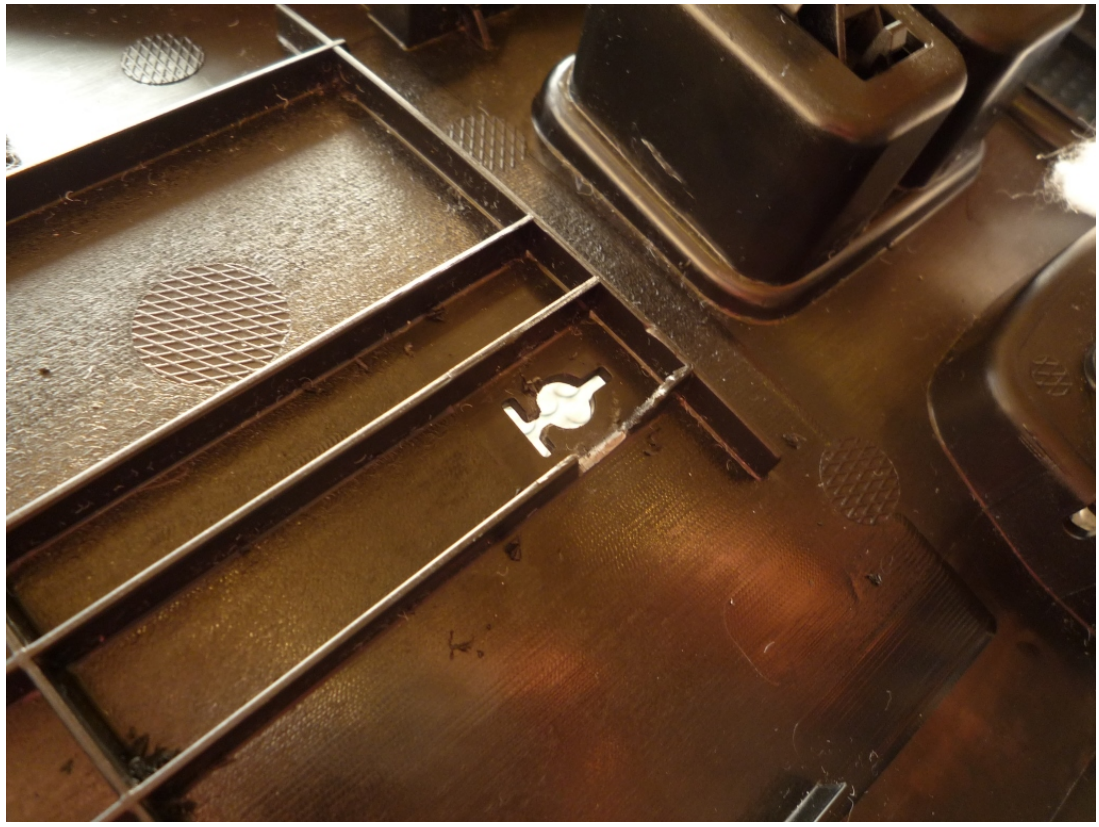

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Bild3.JPG:

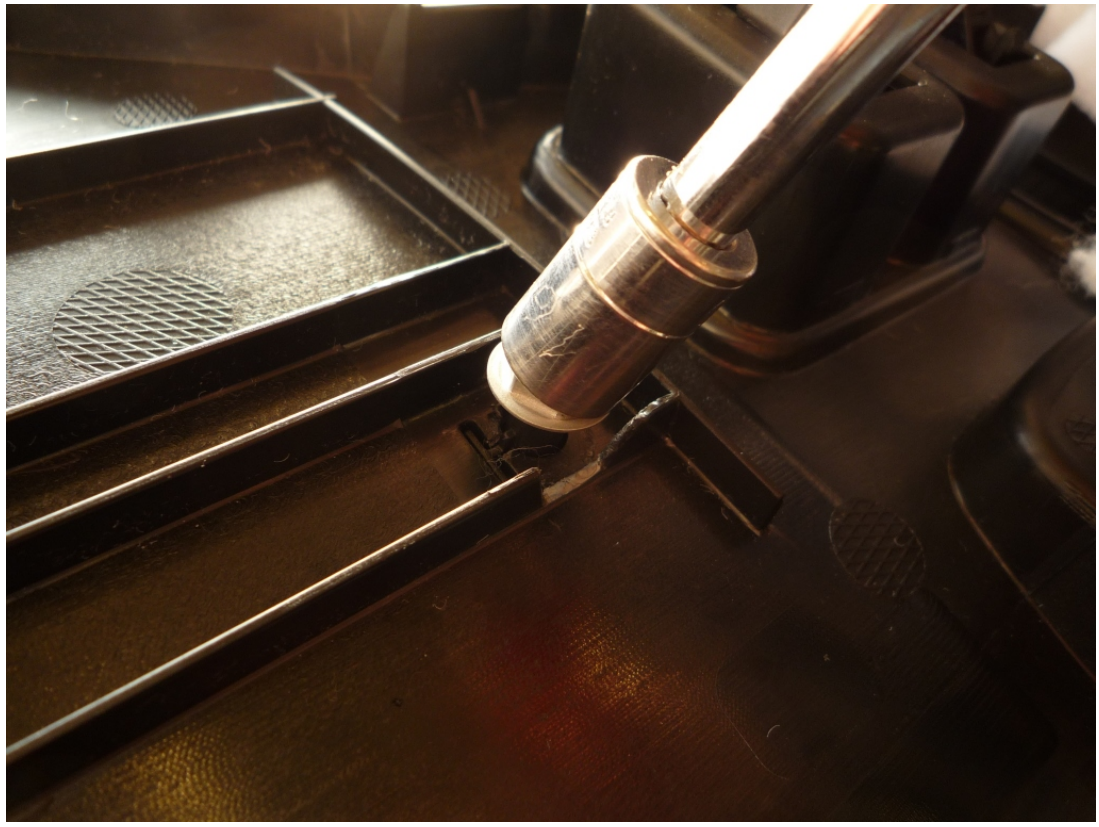
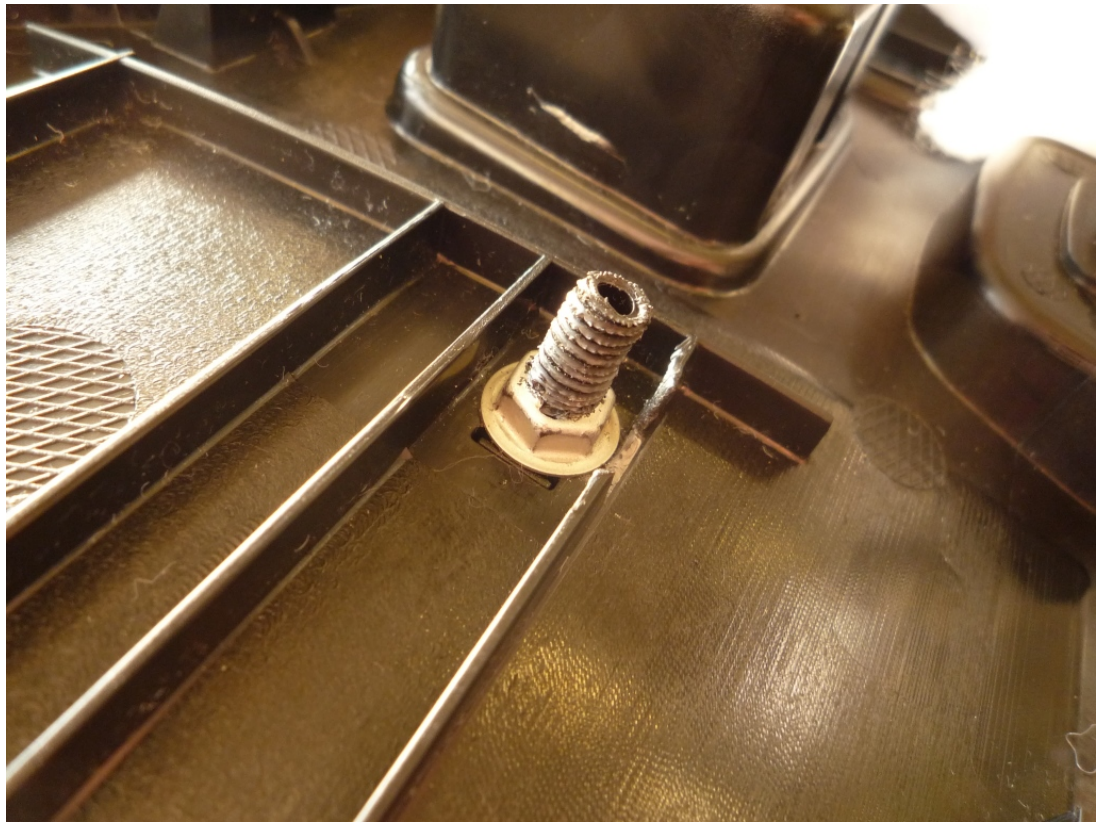


Bild4.JPG:



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