# Setting of lumbar support from lowest stage to an intermediate stage inoperative

Topic number	LI91.25-P-059385
Version	1
Design group	91.25 Multicontour seat (MCS)
Date	07-11-2014
Validity	R 171 with pneumatic lumbar support up to VIN 171 XXX XX 187346
Reason for change	Damage code, part numbers and WIS reference added
Reason for block	

#### Complaint:

The lumbar support cannot be set from stage 0 to stage 5. Stage 5 can only be set after setting stage 10 first

#### Cause:

The controller mounting may have excessive tolerances in the openings for the control valves.

#### Remedy:

Fabric tape must be wrapped around the two control valves for the upper and lower lumbar support.

1. Remove the two regulating valves for the upper and lower lumbar support

2. Wrap the regulating valves with fabric adhesive tape (see pictures in attachment)

Note: When attaching the fabric adhesive tape, make sure that the recesses at the sides of the regulating valves are not covered!

The fabric adhesive tape must be affixed as far towards the front end as possible, without covering the catch tab for

locating the control valve

3. Install the regulating valves

4. Perform function test

#### Attachments

File	Description
Abmessungen des Gewebeklebebands.jpg	Dimensions of fabric adhesive tape and positioning on lumbar controller
LU_Regelventil_071214_DSCF8530.jpg	Position of fabric adhesive tape
LU_Regelventil_071214_DSCF8531.jpg	Position of fabric adhesive tape

#### Symptoms

Body / Seat / Lumbar support / Nonfunctional

Parts						
Part number	ES1 ES2	Designation	Quantity	Note	EPC	Other
						ma-

# XENTRY

						ke part
A 006 989 84 85	10	Adhesive tape	1	As required	Х	

Work units					
Op. no.	Operation text	Time	Damage code	Note	
			91038 04	Air cushion regulating valve for front seat backrest of multicontour seat	

WIS-References			
Document number	Title	Note	Allocation
ar91.10-p-1000v	Remove/install front seat	Operation step 8 - 10	Remedy

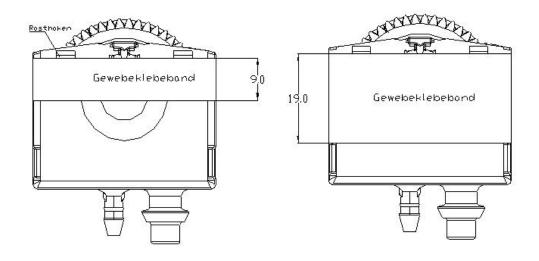
Validity		
Vehicle	Engine	Transmission
SLK (171)	*	*

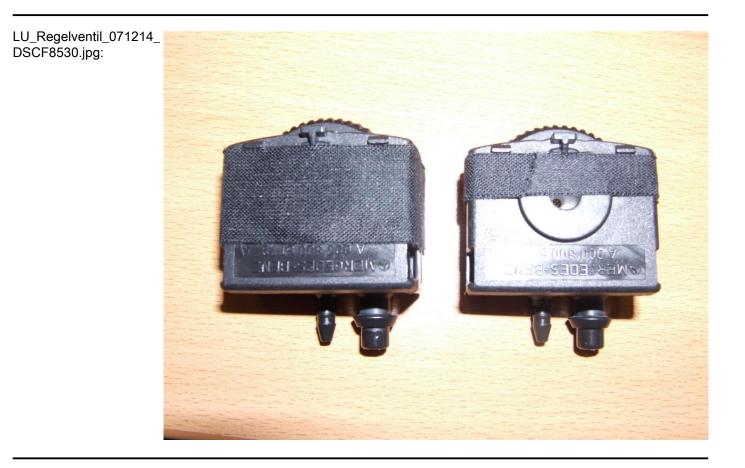
Full model designation breakdow	vn	
Vehicle	Engine	Transmission
171.442	271.944	716.631
171.442	271.944	722.695
171.445	271.954	711.656
171.445	271.954	716.631
171.445	271.954	722.695
171.454	272.942	711.654
171.454	272.942	716.669
171.454	272.942	722.999
171.456	272.963	716.664
171.456	272.963	722.906
171.458	272.969	716.664
171.458	272.969	722.904
171.473	113.989	722.907

### Attachments

## XENTRY

Abmessungen des Gewebeklebebands.jpg:





# XENTRY

LU\_Regelventil\_071214\_ DSCF8531.jpg:

