



**PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.**

#### SUBJECT

**Service Action: Install Missing Underbody Seals**

#### MODEL

F83 (M4 Convertible)

Produced from July 9, 2014 to September 3, 2014

#### SITUATION

Two unused underbody threaded holes have not been sealed.

#### AFFECTED VEHICLES

This Service Action involves F83 vehicles produced from July 9, 2014 to September 3, 2014.

First check if a Service Action label with a code number **712** is already attached to the B-pillar.

If a code number **712** has been punched out, the Campaign has already been performed and no further action is necessary.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

#### CAUSE

Sealing pads were not installed at the factory.

#### CORRECTION

Install the missing sealing pads.

#### PROCEDURE



1. Locate the two threaded holes in the underbody which are missing the pads.

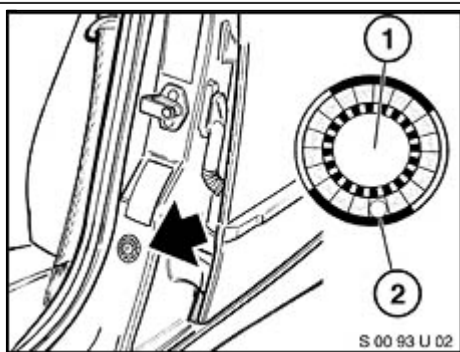
2. With a shop rag, clean the area around the two treaded holes, and then install a sealing pad.



### PARTS INFORMATION

Part Number	Description	Quantity
07 14 7 128 618	Sealing pad	2

### LABEL INSTRUCTIONS



This Service Action has been assigned code number **712**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-453) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **712** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

### WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>00 41 60 01 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 62 806	3 FRU	Install two underbody seals

Labor operation code 00 62 806 is Plus labor operation.

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