This Service Information bulletin supersedes SI M11 04 14 dated August 2014.

NEW designates changes to this revision

SUBJECT
N16 Engine: Oil Leak from Cylinder Head Sealing Plug

MODEL
R56 (Cooper)
R55 (Cooper Clubman)
R57 (Cooper Convertible)
R58 (Cooper Coupe)
R59 (Cooper Roadster)
R60 (Cooper Countryman)
R61 (Cooper Paceman)

SITUATION
An oil leak can develop at a sealing plug located in the cylinder head, just below the vacuum pump.

CAUSE
The sealing plug was not tightened sufficiently during production.

PROCEDURE

1. Locate the sealing plug (1) near the vacuum pump (2).

2. Clean the leaking area with a shop towel. Use a spray solvent that is
WARRANTY INFORMATION
Covered under the terms of the MINI New Passenger Car Limited Warranty or the MINI NEXT Certified Pre-Owned Limited Warranty.

<table>
<thead>
<tr>
<th>Defect Code:</th>
<th>11 11 09 48 00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Labor Operation:</td>
<td>Labor Allowance:</td>
</tr>
<tr>
<td>11 99 000</td>
<td>5 FRU</td>
</tr>
<tr>
<td>Or:</td>
<td></td>
</tr>
<tr>
<td>11 99 000</td>
<td>3 FRU</td>
</tr>
</tbody>
</table>

And, as necessary:

**Sublet – Materials**

| Sublet Code 4 | See sublet reimbursement calculation below | Reimbursement for used quantities of required operating fluids (applicable MINI part numbers. Do not use these part numbers for claim submission) |

Sublet calculation: Reimbursement for used quantities of required operating fluids (applicable MINI part numbers) at dealer net plus handling.

Enter this material cost in sublet and itemize the amount in the claim comment section.

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