

#### **SUBJECT**

# **Knocking Noise from Front of Vehicle when Turning**

## **MODEL**

F56 (Hardtop 2-Door)

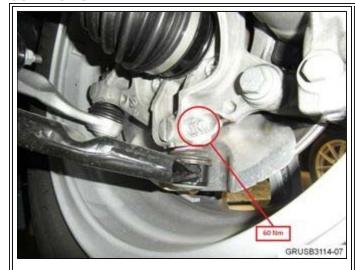
## **SITUATION**

While driving or with the vehicle stationary, a knocking or popping noise can be heard from the front of the vehicle when turning the steering wheel to the full locked position in either direction.

#### CAUSE

Screw connection between the swivel bearing and control arm

## **CORRECTION**



Tighten the screw connection to a tightening torque of 60 Nm. The tightening can be done without undoing the screw connection. Just retighten the nut.

However, if it is necessary to undo the screw connection, the screw and the nut must be replaced and tightened to a torque of 60Nm, in accordance with the specification.

## **WARRANTY INFORMATION**

Covered under the terms of the MINI New Passenger Car Limited Warranty.

<b>Defect Code:</b>	31 21 06 39 00	
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## **Repairing One Side**

Labor Operation:	Labor Allowance:	<b>Description:</b>
31 99 000	3 FRU	Work time to tighten the screw connection on one side (Main work)
Or		
31 99 000	1 FRU	Work time to tighten the screw connection on one side (Plus work – Vehicle already in the workshop)

Or

# **Repairing Both Sides**

Labor Operation:	Labor Allowance:	<b>Description:</b>
31 99 000	4 FRU	Work time to tighten the screw connection on both sides (Main work)
Or		
31 99 000	2 FRU	Work time to tighten the screw connection on both sides (Plus work – Vehicle already in the workshop)

Even though work time labor operation code 31 99 000 ends in "000," it is not considered a Main labor operation.

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