Measure no.	Subject	
US 59123693-02	The windscreen is breaking away at the fastening points.	
Status date (mm/dd/yy)	**Status**	**Organization**
6/24/14	Accepted	US, MOT
Date created (mm/dd/yy)	**Created by**	**PQM Problem reference**
6/24/14	Christine Koehling	
Release date (mm/dd/yy)	**Approved by**	**Dealer release**
		Allow automatic release

Vehicles affected

E series	Engine	Body
K50 K51		
Production period (from/to) (mm/dd/yy)	**Comment on production period**	**Feedback (all cases relating to measure up to) (mm/dd/yy)**
/		

Complaint

Windscreen breaking away at the fastening points

Cause

The fastening concept for the windscreen is insufficient.

Measure

All windscreens for the R 1200 GS (K50) and the R 1200 GS Adventure (K51) have been changed.

From 06/2014, new windscreens with a new fastening concept will be fitted at the factory.

The construction status can be identified by the part number on the windscreen.

See accompanying pictures.

When repairing vehicles with the older construction status, the new windscreen must only be fitted in conjunction with all the fasteners listed below:

1 x left cover 8556013

1 x right cover 8556014

1 x left bracket 8556015

1 x right bracket 8556016

4 x grommets 8557871

6 x screws 8531936

Fit in accordance with the accompanying diagram.

From 07/2014, only the new construction status will be listed in the EPC.

Complaint

Fault location	Fault type	Fault place
77/33 Optional accessories, windscreen	Crack / cleft	
46/63 Windscreen	Crack / cleft	

Cause

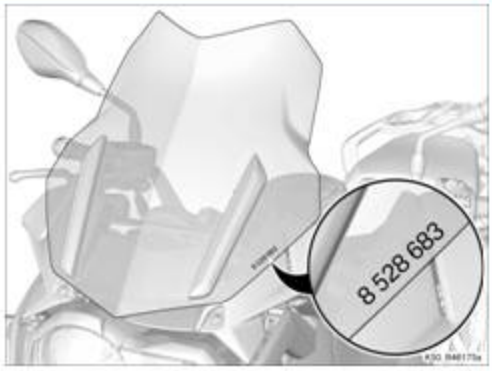
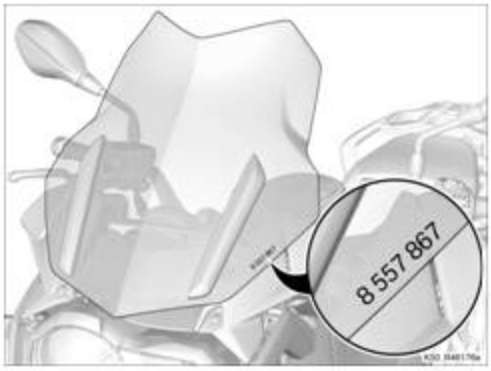
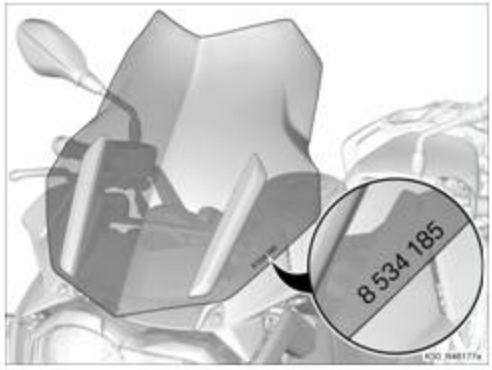
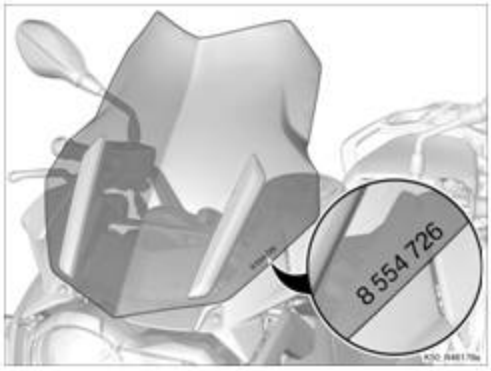
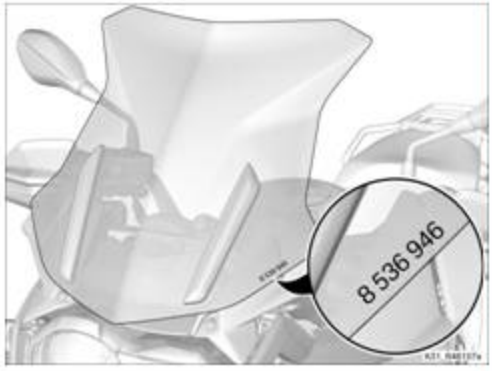
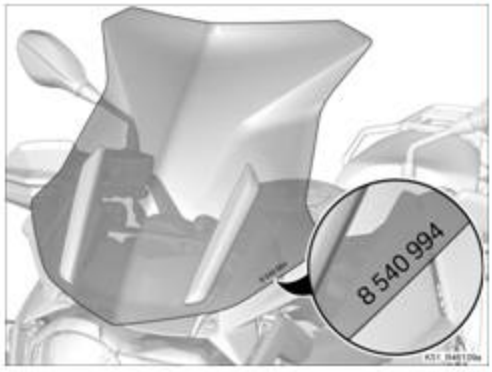
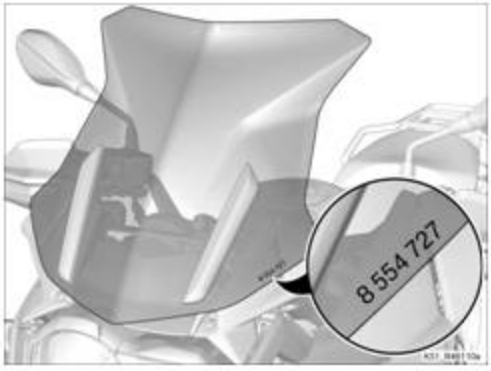
#	Fault location	Fault type	Fault place
1	46/63 Windscreen	Crack / cleft	
	Repair Task	**Special Clearance**	**Area**
	Replace	No	Body and Trim

Fault code

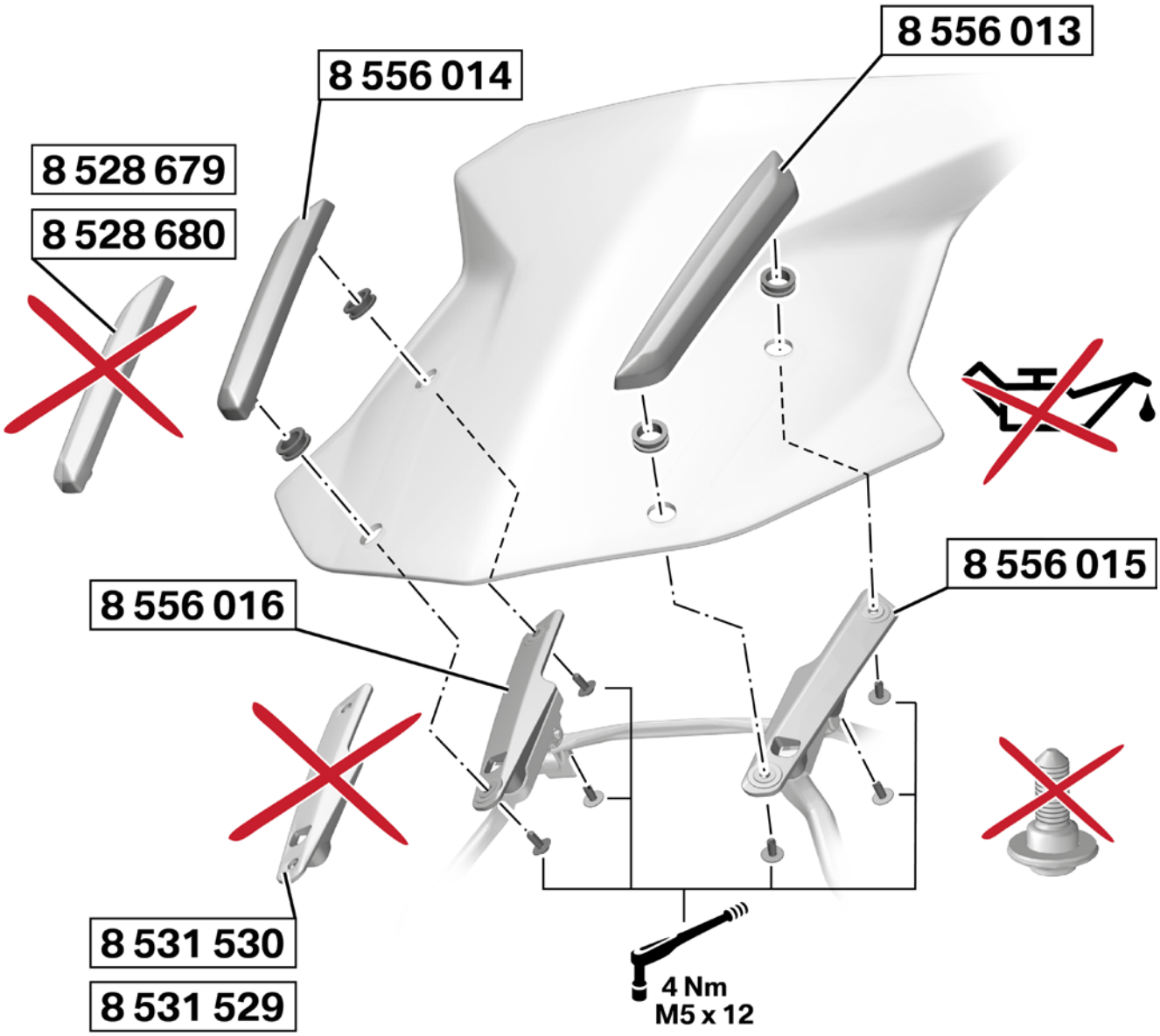
Progman / DIS / ISTA / ISTA/P

System	State	Version

© 2002-2014 BMW OF NORTH AMERICA, LLC. ALL RIGHTS RESERVED.

	< 06/2014	>= 06/2014
K50		
K50		
K51		
K51		

BMW Motorrad



6 x M5 x 12

8 531 936

4 x

8 557 871

8 557 869

8 548 931

Order No.: 01 49 8 555 343
05.2014