

**SUBJECT****Panoramic Sunroof Rattles****MODEL**

F56 (Cooper, Cooper S Hardtop)

Produced to 9/1/2014

SITUATION

A rattling noise is heard coming from the sunroof. This occurs when driving over rough road surfaces with the sunroof roller-blind fully open.

CAUSE

The sunroof roller-blind hand grip vibrates against the frame.

CORRECTION

Install felt tape on the sunroof trim.

PROCEDURE

Refer to the procedure in the attachment section below.

PARTS INFORMATION

Part Number	Description	Quantity
51 45 2 353 024	Felt strip set	See below

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code:	54 12 05 39 00	
Labor Operation:	Labor Allowance:	Description:
54 00 001	WT	Duplicate the issue and install felt strip

If work time labor operation 54 00 001 includes Main work, then all other claimed labor operations must be Plus code labor operations.

Work time (WT) labor operation 54 34 001 requires an individual punch time and an explanation in the claim comments.

Sublet - Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for used quantities of felt strip (Bulk PN 51 45 2 353 024). Please do not use this part number for
---------------	--	---

claim submission.

Sublet calculation: Reimbursement for used quantities of felt strip (Bulk PN 51 45 2 353 024) at dealer net plus handling.

Enter this material cost as one sublet amount and itemize each one in the claim comment section.

ATTACHMENTS

View PDF attachment [M540114 Attachment](#).

[Copyright ©2014 BMW of North America, Inc.]