



## SUBJECT

### Front Doors Will Not Latch

## MODEL

R60 (Cooper Countryman, Cooper S Countryman, Cooper S Countryman All 4, JCW Countryman All 4)

R61 (Cooper Paceman, Cooper S Paceman, Cooper S Paceman All 4, JCW Paceman All 4)

Produced from January 31, 2014 to May 29, 2014

## SITUATION

The front door(s) may not latch or lock correctly when opening or closing.

The condition mainly occurs with high or low temperature changes, making it difficult to duplicate.

This only affects the Magna door lock and models without option 323 (automatic soft close).

## CAUSE

Manufacturing tolerances of the door lock

## CORRECTION

Replace both front door locks based on the vendor and door lock date code.

## PROCEDURE

Open the door and check for the M stamping and 4-digit date code on the inside of the front door lock.



1. The picture shows the door lock with the M (Magna) and date code 05G4.

The 4-digit date code translates to:

05 - Day

G - Month

(January = E, February = F,  
March = G, April = H and May  
= I)

4 - Year 2014

If the Magna door lock date code falls between January 20, 2014 (20E4) and February 28, 2014 (28F4), both door locks must be replaced.

Refer to the attached repair procedure M510814 attachment.

## PARTS INFORMATION

Part Number	Description	Quantity
51 21 7 318 419	Front left door lock	1
51 21 7 318 416	Front right door lock	1

**SPECIAL TOOLS REQUIRED**

64 1 020 – pry tool

51 2 190 – door lock tensioner

**WARRANTY INFORMATION**

Covered under the terms of the MINI New Passenger Car Limited Warranty.

<b>Defect Code:</b>	<b>51 21 90 53 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 62 170	Refer to KSD2	Removing and installing or replacing locks of both front doors (Main work)
Or:		
00 62 726	Refer to KSD2	Removing and installing or replacing locks of both front doors (Plus work – Vehicle already in the workshop)

**ATTACHMENTS**View PDF attachment [M510814 Attachment](#).

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