



**PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.**

#### SUBJECT

**Service Action: Check Underbody Panel**

#### MODEL

I12 (i8)

Produced from May 16, 2014 to October 2, 2014

#### SITUATION

Improper transportation loading may damage the vehicle's underbody panel in the area around the central screw connections.

#### CAUSE

If the screw connection is missing or damaged, the underbody panel may vibrate. This could cause the underbody panel to break.

#### AFFECTED VEHICLES

This Service Action involves i8 vehicles produced from May 16, 2014 to October 2, 2014.

First check if a Service Action label with a code number **718** is already attached to the A-pillar.

If a code number **718** has been punched out, the Service Action has already been performed and no further action is necessary.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

#### CORRECTION

Inspect the underbody panel for scragging damage, missing or broken bolts, and repair or replace as needed.

#### PROCEDURE

Refer to B513514 attachment.

#### PARTS INFORMATION

Part Number	Description	Quantity
51 75 7 328 612	Underbody panel	1
07 14 9 213 164	Hex bolt	Max 4

Note: It is currently estimated that 10% of vehicles have damage to the underbody paneling.

The number of damaged mounts is significantly less. Excessive stocking of these parts is not needed.

#### LABEL INSTRUCTIONS

	This Service Action has been assigned
--	---------------------------------------



code number **718**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-453) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **718** (2), printed on the label; and
- C. Affix the label to the A-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

#### WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information.

<b>Defect Code:</b>	<b>00 51 58 03 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 62 847	3 FRU	Checking the underbody paneling (No repair necessary)
Or:		
00 62 848	4 FRU	Check the underbody paneling and replacing as Plus work

The labor operation codes listed above are Plus labor operations.

#### ATTACHMENTS

View PDF attachment [B513514 Attachment](#).

[ Copyright ©2014 BMW of North America, Inc. ]