



**PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.**

#### SUBJECT

**Service Action: Remove Front Bumper Air Inlet Panel**

#### MODEL

F30 (3 Series Sedan)

Produced from June 26, 2014 to July 4, 2014

#### SITUATION

The front air cooling duct does not cool sufficiently. It may cause the engine to overheat, resulting in a Check Control message.

#### CAUSE

Certain vehicles were manufactured with a “sealed-off” front air cooling duct.

#### AFFECTED VEHICLES

This Service Action involves F30 vehicles produced from June 26, 2014 to July 4, 2014.

First check if a Service Action label with a code number **705** is already attached to the B-pillar.

If a code number **705** has been punched out, the Service Action has already been performed and no further action is necessary.

Vehicles which require this Service Action to be completed will show it as “Open” when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

#### CORRECTION

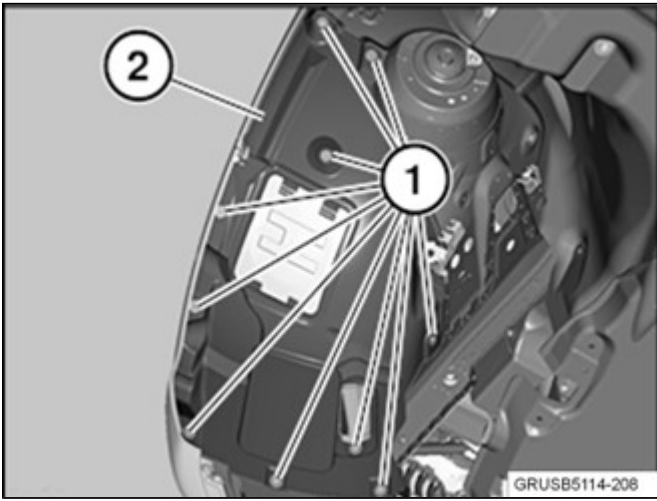
Remove the sealing panel from the front air cooling duct.

#### PROCEDURE

Remove the sealing panel in the air cooling intake duct and discard.



1. The sealing panel is located on the right side of the front bumper, behind the air cooling intake grill.



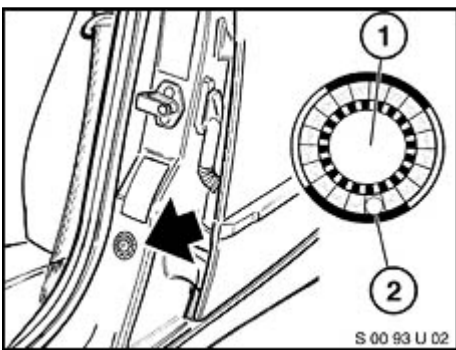
2. Remove the fasteners from the front section of the right front wheel arch liner (1) and remove the wheel arch liner (2).



3. Unclip the sealing panel from the air duct by using a suitable pry tool. Discard.

Reinstall the wheel arch.

**LABEL INSTRUCTIONS**



This Service Action has been assigned code number **705**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-453) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **705** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

**WARRANTY INFORMATION**

Reimbursement for this Service Action will be via normal claim entry utilizing the following information.

<b>Defect Code:</b>	<b>00 51 49 03 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>

00 62 762

5 FRU

Remove the sealing panel in the front bumper

Labor operation code 00 62 762 is a Plus labor operation.

[ Copyright ©2014 BMW of North America, Inc. ]