



This Service Information bulletin supersedes SI M51 01 13 **dated February 2014.**

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

NEW designates changes to this revision

SUBJECT

Service Action: Replace Both Sun Visors

MODEL

R55 (Clubman)

R56 (Cooper)

R60 (Countryman)

Produced from August 2010 to April 2011

SITUATION

When opening the sun visor mirror cover, the pivot pins bind.

CAUSE

The spring tension is too great and weak pivot pins can break.

NEW AFFECTED VEHICLES

This Service Action involves R55, R56 and R60 vehicles produced from August 2010 to April 2011.

First check if a Service Action label with a code number **57** is already attached to the B-pillar.

If a code number **57** has been punched out, the Service Action has already been performed and no further action is necessary.

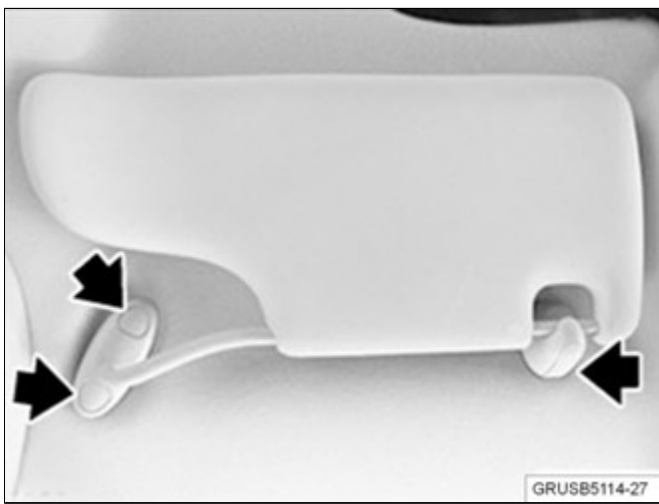
Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

PROCEDURE

Replace both sun visors.

1. Release the covers and screws underneath.

Remove the sun visor and counter support.



2. Version with the interior light package:

Unlock the plug connection for the sun visor and disconnect.

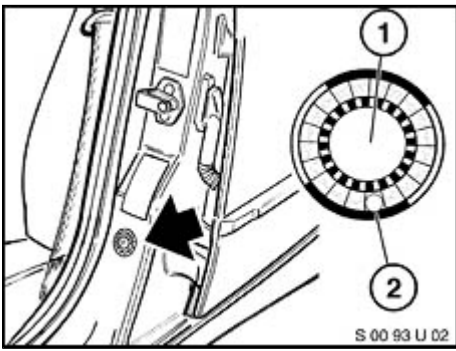
NEW PARTS INFORMATION

Part Number	Description	Quantity
51 16 7 370 183	Left sun visor R55 R56, beige	1
51 16 7 370 184	Right sun visor R55 R56, beige	1
51 16 7 370 185	Left sun visor R55 R56, black	1
51 16 7 370 186	Right sun visor R55 R56, black	1
51 16 9 812 637	Left sun visor R60, beige	1
51 16 9 812 638	Right sun visor R60, beige	1

LABEL INSTRUCTIONS

This Service Action has been assigned code number **57**. After the vehicle has been checked and/or corrected, obtain a label (MD20-040) and:

- A. Emboss your MINI dealer warranty number in the middle of the label (1);
- B. Punch out code number **57** (2), printed on the



label; and

- C. Affix the label to the B-pillar as shown.

NEW If the vehicle already has a label from a previous Service Action, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 51 05 03 00	
Labor Operation:	Labor Allowance:	Description:
00 60 972	Refer to KSD2	Replace both sun visors

Labor operation code 00 60 972 is a Plus labor operation.

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