



SI B51 22 13
Body Equipment

January 2014
Technical Service

SUBJECT

Child Safety Switch Lever in Rear Door Is Not Visible

MODEL

F15

SITUATION

The customer cannot see the rear door child safety locking lever.

CAUSE

Improper door latching mechanism installation (safety lock lever is hidden behind the sheet metal)

PROCEDURE

Verify customer's concern, and then proceed to the next step.



1. This picture of the rear door latch shows that no locking lever is visible to operate the child safety lock.
2. Remove the affected door trim panel using ISTA Repair Instruction 51 42 000, "Remove and install left or right rear door panel trim."



3. Loosen the 3 bolts securing the door latch assembly. Refer to ISTA Repair Instruction 51 22 090, "Removing and installing or replacing door lock in left or right rear door."
4. Realign the latch so the child safety lever switch protrudes properly through the sheet metal door opening, as shown. Torque the latch securing bolts to 8.5nNm and check for proper lever operation. Reinstall all removed parts in the reverse

	order of their removal.
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PARTS INFORMATION

Part replacement is not needed.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code:	51 22 02 29 00
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 42 000	Refer to KSD2	Remove and install left or right rear door panel trim
51 99 000	1 FRUs	Work time to loosen and adjust door latch to expose child safety lock lever for one rear door

Labor operation code 51 42 000 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 42 503 instead.

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 42 002	Refer to KSD2	Remove and install both rear door panel trims
51 99 000	2 FRUs	Work time to loosen and adjust both door latches to expose child safety lock lever for both rear doors

Labor operation code 51 42 002 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 42 505 instead.

Even though work time labor operation code 51 99 000 ends in “000”, it is not considered a Main labor operation.

Since FRU allowances are specified for work time labor operation 51 99 000 to perform the associated work, a separate punch time is not required.

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