



SI B51 05 14
Body Equipment

January 2014
Technical Service

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

SUBJECT

Service Action: Remove Water Drain Plugs from E-Box

MODEL

F30

F31

F32

F34

Produced from October 2011 to January 2014

SITUATION

The water drain plugs for the left- and right-side E-box may clog. This can lead to water collection/corrosion and allow water to enter the passenger compartment.

CAUSE

The water drain plug slots are too small.

AFFECTED VEHICLES

This Service Action involves F3x Models produced from October 2011 to January 2014.

First check if a Service Action label with a code number **668** is already attached to the B-pillar.

If a code number **668** has been punched out, the Campaign has already been performed and no further action is necessary.

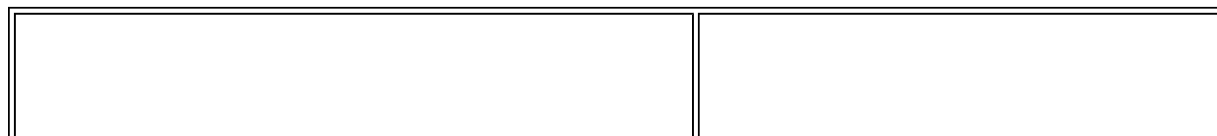
Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

PROCEDURE

Remove the water drain plugs from **both left and right** E-Boxes.

Note: No parts are required.

The following repair procedure shows the right side; the same procedure applies for the left.





1. Raise the vehicle with the service lift to access the lower wheel house trim fasteners.



2. Remove the seven fasteners as shown.

Note: The picture is of the front passenger's side wheel house trim, at the rear side.

Do not remove the wheel.

The wheel is removed for clarity purposes.



3. Remove the five screws as shown.



4. Pull the wheel house trim down partially, in the direction shown, to expose the oval E-box water drain plug (1).

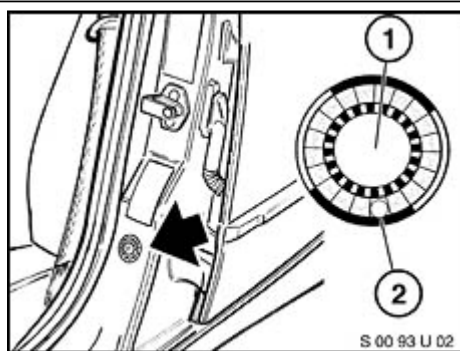


5. Remove the water drain plug in the direction of the arrow and pull downward. With the drain plug removed, reach inside the E-box body opening and remove any remaining leaves, dirt or debris.

Reassemble the removed parts in the reverse order of their removal.

Complete the same repair procedure for the driver's side.

LABEL INSTRUCTIONS



This Service Action has been assigned code number **668**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-431) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **668** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 64 75 01 00	
Labor Operation:	Labor Allowance:	Description:
00 61 960	4 FRU	Remove water drain grommets from both E-boxes

Labor operation code 00 61 960 is Plus labor operation.

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