



SUBJECT

Exhaust Flap Actuator Is Loose

MODEL

F30

F31

SITUATION

A rattle sound is heard from the back of the vehicle while driving.

CAUSE

The screws holding the exhaust flap actuator to the exhaust have failed.

CORRECTION

	<p>Replace all three screws (1) for the exhaust flap actuator (2). The replacement screws are an improved design.</p> <p>Note*: There is heat shield between the exhaust flap and the actuator. It is possible that all three screws have failed and the heat shield is missing. Replace the heat shield if necessary.</p>
--	--

PARTS INFORMATION

Part Number	Description	Quantity
07 11 9 908 064	Countersunk screw M6x16	3
18 30 7 628 041*	Thermal protection (heat shield)	1

* If needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty

Defect Code:	18 12 03 39 00

Labor Operation:	Labor Allowance:	Description:
18 12 081	Refer to KSD	Replacing exhaust flap actuator drive

Labor operation code 18 12 081 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 18 12 581 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the "Search" button, and then enter the applicable flat rate labor operation in the FR code field.

[Copyright ©2014 BMW of North America, Inc.]