

**NUMBER:** 08-057-14 REV. A

**GROUP:** Electrical

**DATE:** August 02, 2014

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THIS BULLETIN SUPERSEDES SERVICE BULLETIN 08-057-14, July 17, 2014, WHICH SHOULD BE REMOVED FROM YOUR FILES. ALL REVISIONS ARE HIGHLIGHTED WITH \*\*ASTERISKS\*\* AND INCLUDE NEW PART NUMBERS FOR THE TRUNK TRIM PANELS AND THE REMOVAL OF THE SUB-WOOFER.

THIS SERVICE BULLETIN IS ALSO BEING RELEASED AS RAPID RESPONSE TRANSMITTAL (RRT) 14-052. ALL APPLICABLE SOLD AND UN-SOLD RRT VIN'S HAVE BEEN LOADED. TO VERIFY THAT THIS RRT SERVICE ACTION IS APPLICABLE TO THE VEHICLE, USE VIP OR PERFORM A VIN SEARCH IN TECHCONNECT. ALL REPAIRS ARE REIMBURSABLE WITHIN THE PROVISIONS OF WARRANTY.

## SUBJECT:

Removal Of Beats Audio System

#### **OVERVIEW:**

This bulletin involves replacing the A-pillar trim panels, cargo covers, and amplifier.

## **MODELS:**

2014 FF 500 (South Korea Only)

## **DIAGNOSIS:**

If a customer's VIN is listed in VIP or your RRT VIN list, perform the repair.

## **PARTS REQUIRED:**

| Qty. | Part No.   | Description                             |
|------|--|---|
| 1    | **1TN82KA9AA**   | **Trunk Side Trim Panel (right side) ** |
| 1    | **5LC73KA9AA**   | **Trunk Side Trim Panel (left side)**   |
| 4    | 06030441   | Push Pins                               |
| 1    | 05091804AE   | Amplifier                               |
| 1    | 1UY00KA9AB **(with out hole)** or 1RZ39KA9AE **(with hole)** | Load Floor                              |
| 1    | 1SC52TRMAD   | A-Pillar (right side)                   |

| Qty. | Part No.  | Description          |
|------|---|----------------------|
|      | (JD7 dark gray, JXW black, JW4 ivory)               |                      |
| 1    | 1SC53TRMAD<br>(JD7 dark gray, JXW black, JW4 ivory) | A-Pillar (left side) |

#### REPAIR PROCEDURE:

- 1. \*\*Disconnect the battery negative cable .
- 2. Replace the A-Pillar trim panels.
- 3. Partially remove door seal at A-Pillar.
- 4. Using trim stick C-4755 or equivalent, starting at the bottom and working up, pry the A-pillar trim panel retaining clips out from the vehicle A-pillar.
- 5. Release black tether on A-Pillar trim panel.
- 6. Disconnect speaker electrical connector.
- 7. Flex A-Pillar trim panel out of headliner.
- 8. Remove A-Pillar trim panel from vehicle, verify orange retaining clip is still attached. If retaining clip remains in the body panel then remove and discard it.

## NOTE: The lower orange retainer clip may break during removal.

- 9. Transfer speaker to new A-pillar trim panel.
- 10. Remove the orange retainer clip from the new A-pillar trim panel.
- 11. Fully insert new orange retainer clip into the A-post body panel.
- 12. Slide new A-post trim panel over the retainer clip.
- 13. Snap A-pillar trim panel into retainer clip.
- 14. Connect speaker electrical connector.
- 15. Connect black tether.
- 16. Flex A-Pillar trim panel into headliner.
- 17. Snap A-pillar trim panel into place.
- 18. Install weather strip at A-Pillar. \*\*
- 19. Repeat steps 2 through 18 for the other A-Pillar trim panel.
- 20. Replace the Amplifier, refer to the detailed removal and installation procedures available in DealerCONNECT> TechCONNECT> under: Service Info> 08 Electrical> Audio/Video/Entertainment/Connectivity>AMPLIFIER, Removal/Installation.
- 21. Replace the Cargo side trims panels, refer to the detailed removal and installation procedures available in DealerCONNECT> TechCONNECT> under: Service Info> 23 Body> Interior> PANEL, Quarter Trim Rear, Removal/Installation.

# NOTE: \*\*Remove the Sub-Woofer and discard, tape connector back to prevent rattle\*\*.

22. Replace the rear cargo load floor.

## **POLICY:**

Reimbursable within the provisions of the warranty.

## TIME ALLOWANCE:

| Labor Operation No: | Description   | Skill Category                     | Amount   |
|---------------------|---|------------------------------------|----------|
| 23-20-16-94         | Panels, BEATS Audio<br>System - Replace<br>(1 - Semi-Skilled) | 6 - Electrical and Body<br>Systems | 1.2 Hrs. |

## **FAILURE CODE:**

| ZZ | Service Action |
|----|----------------|
|----|----------------|