



# Service Bulletin

File in Section: 06 - Engine  
Bulletin No.: 14-06-04-001A  
Date: March, 2014

## TECHNICAL

**Subject:** Service Engine Soon (SES) Light Comes On with DTCs P0420, P0430 Set

**Models:** 2009-2011 Chevrolet Corvette ZR1  
Equipped with 6.2L Engine (RPO LS9)

This Bulletin has been revised to update the Warranty Information. Please discard Corporate Bulletin Number 14-06-04-001.

### Condition

Some customers may comment that the service engine soon (SES) light is on. Technicians may find DTCs P0420, P0430 stored in history.

### Correction

For the 2009-2011 model year exhaust systems, replace the catalytic converter and pipe assemblies, in between the exhaust manifolds and mufflers, with the 2012-2013 model year parts numbers listed below and update the ECM calibration.

**Important:** The technician will have to call in a for a VCI number provided by the Techline Customer Support Center (TCSC). Updating the components without the cal will cause the SES light to come on.

### Parts Information

Part Number	Description
25958412	Exhaust Pipe Assembly
25958408	Converter Pipe Assembly – RH
25958409	Converter Pipe Assembly – LH

### Warranty Information

For vehicles repaired under the U.S. (8 years/80,000 miles) or Canadian (8 years/130,000 km) Emission Warranty, use:

Labor Operation	Description	Labor Time
4080278*	Both Converter Pipes and Exhaust Pipe Replacement	2.6 hrs

\*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.

**Note:** The labor time includes Engine Control Module Reprogramming with SPS.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.

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