

Subject

**U660/U760 Remanufactured Transaxle Oil Cooler Tube Union**

Market

USA

Service Category

Drivetrain

Section

Automatic Transmission/Transaxle

Applicability

U660/U760 Equipped Vehicles

**APPLICABLE VEHICLES**

2009-2014	Highlander	2007-2014	Camry
2008-2014	Avalon	2011-2014	Sienna
2009-2014	Venza		

**CONDITION**

Prior to installing remanufactured U660 and U760 transaxles, it is necessary to remove the lower oil cooler tube union from the original transaxle case and install it into the reman unit. A **NEW** O-ring and printed installation instructions are supplied in separate bag with the reman unit. An instruction tag is also affixed to the unit.

**Figure 1**



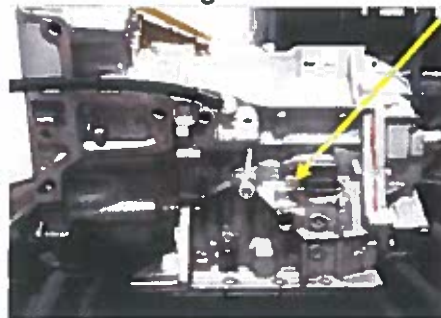
New O-ring and Installation Instruction Sheet

Instruction Tag

**RECOMMENDATIONS**

1. Remove the oil cooler tube union from the original transaxle case.
  2. Remove the O-ring from the oil cooler tube union.
  3. Coat the **NEW** O-ring with ATF and install it onto the oil cooler tube union.
  4. Install the oil cooler tube union in the reman transaxle case. Torque: 27 N·m {275 kgf·cm, 20ft·lbf}
- Note:** During the transition period, dealerships may receive transmissions with the current or new process and both can be utilized for repairs.

**Figure 2**



Lower Oil Cooler Tube Union Installation Location

Subject

**U660/U760 Remanufactured Transaxle Oil Cooler Tube**

Market

USA

**Union**

Applicability

**LINK REFERENCES**

This Tech Tip does not contain any link references