# Front License Plate and Mounting Bracket Installation 

Service
Category General

Section
Pre-Delivery Service
Market USA
Lexus Supports ASE Certification

## Applicability

| YEAR(S) | MODEL(S) | ADDITIONAL INFORMATION |
| :--- | :--- | :--- |
| 2015 | RX350, RX450H |  |

## Introduction

The front license plate mounting bracket and 2 self-tapping screws for the 2015 model year RX 350 and RX 450h are stored in the glove compartment of the vehicle. Install the license plate and mounting bracket during Pre-Delivery Service (PDS).

## Warranty Information

| OP CODE | DESCRIPTION | TIME | OFP | T1 | T2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{N} / \mathrm{A}$ | Not Applicable to Warranty | - | - | - | - |

## Front License Plate and Mounting Bracket Installation

## Installation Procedure

1. Align holes " A " of the mounting bracket with the dimples on the front bumper cover. Mark the location of holes " B " on the front bumper cover.

## NOTE

- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes " $B$ " are used to install the front license plate to the mounting bracket.

Figure 1.


| 1 | Mark and Drill Holes |
| :---: | :--- |
| 2 | Mounting Bracket |
| 3 | Dimples |

2. Drill 2 relief holes with a diameter of 11.0 mm ( 0.43 in.) at the marks on the front bumper cover (holes " B ") to prevent the license plate retaining bolt ends from contacting the cover.

## NOTICE

Do NOT drill into the dimples on the front bumper cover.

## Front License Plate and Mounting Bracket Installation

## Installation Procedure (Continued)

3. Install the mounting bracket to the front bumper cover (holes "A") using the 2 supplied self-tapping screws.

NOTE
Be sure to tighten both the driver side and passenger side screws.
4. Install the front license plate to the mounting bracket using 2 non-corroding bolts with the following dimensions:
Nominal Length: 15.0 mm ( 0.59 in .)
Diameter: 6.0 mm ( 0.24 in .)

Figure 2.


| 1 | Bolts |
| :---: | :--- |
| 2 | Front License Plate |

Figure 3.


| 1 | Nominal Length |
| :---: | :--- |
| 2 | Diameter |

