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SEAT BASE WELD INSPECTION AMAYA Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, for all fixed (non-sliding) passenger seats, inspect the presence or absence of weld on the seat wall bracket. Refer to images for exact location. Record inspection results in work order line text. If inspection reveals a defect, replace the seat frame.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS	
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.	
Model	VIN
H3-41, H3-45 coaches Model Year : 2014	<p>Single vehicles:</p> <p>2PCH33497EC71<u>2641</u>, 2PCH33499EC71<u>2642</u> 2PCH33490EC71<u>2643</u>, 2PCH33492EC71<u>2644</u> 2PCH33494EC71<u>2645</u>, 2PCH3349XEC71<u>2648</u> 2PCH33491EC71<u>2652</u></p>
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order the following parts:

Part No.	Description	Qty
865442	FRAME, RH W/110v outlet	A/R
865443	FRAME, LH W/110v outlet	A/R

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

INSPECTION INSTRUCTIONS:

- For all fixed (non-sliding) seats with wall bracket, inspect for presence or absence of weld in these locations.

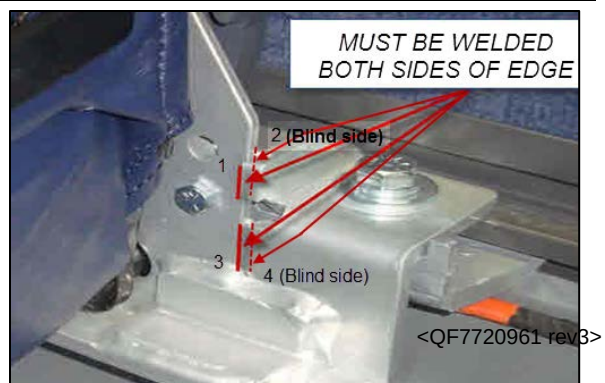


Figure 1

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- 2) Four weld beads must be present on the bracket. Two on aisle side and two on wall (blind) side, (fig.1).

Use mirrors and / or close-up macro photos for inspection.

- 3) For each seat with a missing weld, write down inspection results and seat position in SAP service order line text. (fig. 2)

Type seat row number* plus **Curb** or **Street side**. *(Row 1, front of coach)

Ex: "Missing welds on 7C, 3S." etc.

- 4) If inspection reveals no apparent weld defect, type a short note confirming this in the SAP service order line text.

Ex: "No missing weld beads after inspection"

Return replaced frame per instructions.

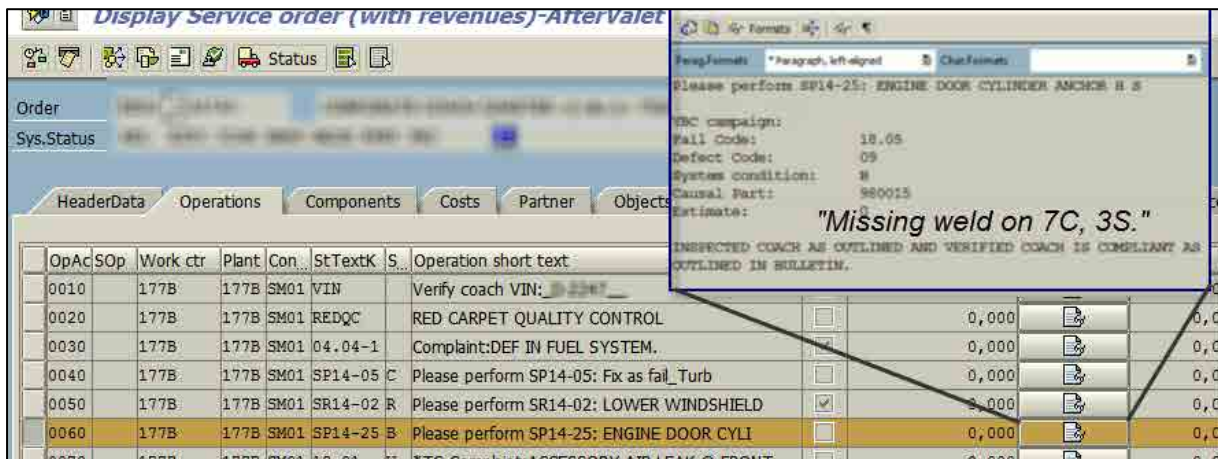


Figure 2

REPLACEMENT INSTRUCTIONS:

On the defective seat, remove backrest and cushions and accessories. Install them on the new frame.

Use part 865442 for RH (curb side) seats.

Use part 865443 for LH (road side) seats.

PARTS / WASTE DISPOSAL

Return replaced parts to Prevost with A.F.A. for full reimbursement.

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

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The time required to perform this special bulletin is approximately 1 hour for inspection only and 45 minutes per replaced seat frame, if applicable.

OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
System Condition	B
Causal Part	865442

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.