



MIN – 14112

30 April 2014

Subject:

CE Bus PTO Parameters with Cummins ISB 6.7

Models Involved:

CE Bus

Engine Family: Cummins ISB 6.7

Defect Description:

This MIN provides information to activate the PTO parameters on CE buses powered by a Cummins ISB 6.7.

Tools Required:

No special tools required.

Parts Required:

No parts required.

Work Instructions

WARNING! Park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in both directions. Failure to comply may result in property damage, personal injury, and / or death.

WARNING! Always wear safe eye protection when performing vehicle maintenance. Failure to comply may result in personal injury and / or death.

1. Bring vehicle into shop and park on flat surface.
2. Shift transmission to Park or Neutral, set parking brake, and install wheel chocks.
3. Perform [TSI 14-12-04, CE Bus Engine Speed Control Parameters Update With Cummins ISB 6.7](#).
4. Remove wheel chocks.

LABOR INFORMATION

Operation number must appear on all claims.

Table 1 Labor Information

Operation Number	Description	Time
A40-14112-1	Change Parameters	0.2 hr

WARRANTY CLAIMS

Warranty claim expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Misbuild Investigation Notice 14112.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Policy Manual, Section 7.1.8.

As with all claim submissions, items acquired locally must be submitted in the “Other Charges” tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, or tube of silicone) should be prorated for the cost of the individual pieces / amount used during each repair.

To make sure this important improvement is made in a timely manner, all claims for 14112 activity must be submitted by 30 April 2015 or within the normal warranty period for the vehicle, if after 30 April 2015.

GROUP	NOUN	C	WARR.	TP	PAD

GROUP — Enter number ←

NOUN — Leave blank ←

C (CAUSE) — Enter either 1, 2, 3. (See below)

- 1. Inspected (No repair required).
- 2. Inspected and repaired.
- 3. Defective part from parts stock.

WARRANTY — (Warranty Code) Enter 40. ←

TYPE PART — Enter P for type part causing failure. ←

PAD — Enter 100 ←

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