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**Title: Breather Replacement**

**Applies To: West Side Transportation**

**DESCRIPTION**

Certain MaxxForce

® 11 and 13, Navistar® N13, and 2013 MaxxForce® 13 HD-OBD Engines may experience problems with the CCOS housing. This procedure provides instructions for replacing the CCOS housing without draining the engine coolant.

**SERVICE PART(S) INFORMATION**

Kit Description	Part Number	Quantity Required	Ordering Instructions
CCOS Breather Kit	2512067C91	1	

**REPAIR STEP(S)**

**Work Instructions**

**WARNING!** Park vehicle on a hard, flat surface, turn the engine off, set the parking brake, and block the wheels to prevent the vehicle from moving in either direction. Failure to do so may result in property damage, personal injury, and / or death.

**WARNING!** Always wear safe eye protection when performing vehicle maintenance. Failure to do so may result in personal injury and / or death. Follow Procedure as outlined in TSI-13-12-04, Link Below.

<https://evaluate.internationaldelivers.com/service/SVCDOCS/Navistar/tsipdf/131204.pdf>

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