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Coding Information

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Title: Repair procedure for oil leak on at the crankcase centrifugal breather assembly MaxxForce® DT,9 and 10 engines.

Applies To: MaxxForce® DT,9 and 10

DESCRIPTION

Oil leaks found on MaxxForce® DT,9 and 10 engines at the crankcase centrifugal breather assembly between the upper and lower units.

PARTS INFORMATION

Part #	Description	Qty.
1875880C1	Turbine Breather Seal	1
1874213C1	Turbine Breather Seal Bolts M6 x 30MM (if needed)	3

Part Numbers are provided only as a reference. It is the end users responsibility to validate the part number . Please check the part number using the Parts Catalog and validate that it is the current part number for the vehicle and engine application. The iKnow team is not responsible for substitutions or part numbers superseding.

RESOLUTION

Replacement of the complete breather assembly for an oil leak between the upper and lower units (Figure 1) is not a warrantable repair. Installation of this seal will correct the oil leak for the Haldex crankcase centrifugal breather assembly. Remove the Haldex unit per engine service manual and disassemble on a clean surface area for inspection. If all parts check out good replace the seal (Figure 2) and retest. If there are parts that are damaged beyond reuse, open a case file with Tech Services.



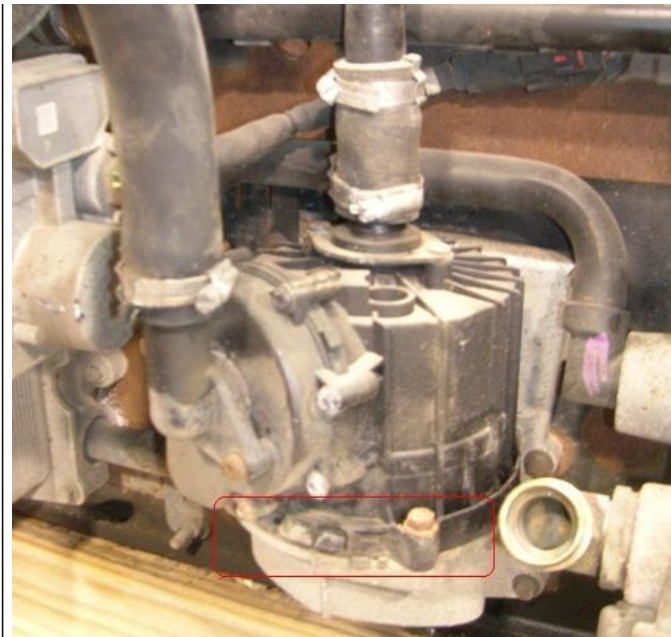


Figure 1, Oil leak in this area on the crankcase breather assembly.



Figure 2, Upper and lower unit seal.

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