

FLA COE  
FLB COE  
FLD Conventional  
Business Class  
FLC 112 Conventional

Century Class Conventional  
Argosy COE  
Cargo  
Columbia

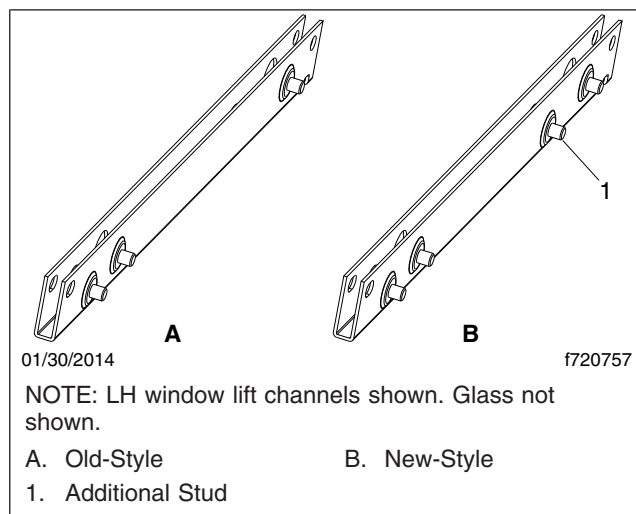
> 122SD and Coronado  
Business Class M2  
Cascadia  
108SD/114SD

**Freightliner  
Service Bulletin**

## General Information

The design of the lift channel on the Coronado door window glass assembly has changed. The new lift channel has four studs, and older channels have three; see [Fig. 1](#). The design of the lift channel bracket on the regulator assembly has likewise changed to accommodate the extra stud.

If both the window glass assembly and the regulator assembly are replaced, no modifications are needed. If a new window glass assembly is to be used with an old-style regulator, the forward lift channel bracket of the regulator must be modified as described in this bulletin.



**Fig. 1, Window Lift Channel Comparison**

## Modifying the Lift Channel Bracket

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Loosen the door seal and remove the interior door panel; see *Coronado Workshop Manual*, **Section 72.00, Subject 100**.

### **WARNING**

**Wear protective gloves and safety glasses when replacing window glass and when using a grinder. Gloves will protect your hands from sharp edges, and allow a better grip. Failure to wear gloves and safety glasses when handling glass or using a grinder could result in severe injury to your hands or eyes.**

3. Remove the broken window glass assembly; see *Coronado Workshop Manual*, **Section 72.00, Subject 120**.
4. Make sure the lift channel is visible in the central opening of the inner door panel, as shown in [Fig. 2](#).

### **NOTICE**

**When grinding, keep window glass away from sparks. Sparks can etch the surface of the glass.**

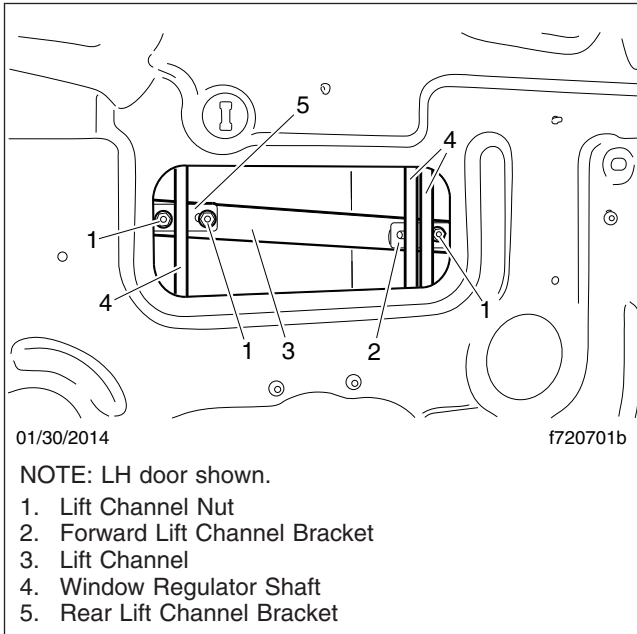
5. Grind a slot in the forward lift channel bracket, as shown in [Fig. 3](#).

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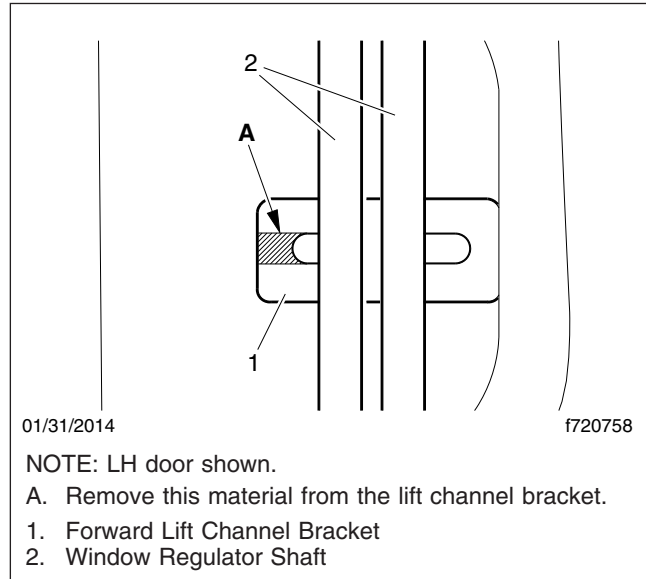
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**Fig. 2, Glass Lift Channel**



**Fig. 3, Slotting the Forward Lift Channel Bracket**

6. Install the new window glass assembly; see *Coronado Workshop Manual*, **Section 72.00, Subject 120**.

NOTE: Because of the extra stud, an additional M6 nut (23-12828-006) is needed to attach the lift channel to the forward lift channel bracket.

7. Install the interior door panel and the door seal; see *Coronado Workshop Manual*, **Section 72.00, Subject 100**.

## Warranty

This is an informational bulletin only. Warranty does not apply.