



BODY

Product Service Bulletin

MODEL: HDX, EFX, MINOTOUR SRW/DRW

SUBJECT: SPEAKER GRILLE REPAIR

DATE: OCTOBER 23, 2014

INDEX: 13

Active Period: 10/23/2014 – 04/22/2015

Expires on: 04/23/2015

PAGE: 1 OF 2

BULLETIN: 42R

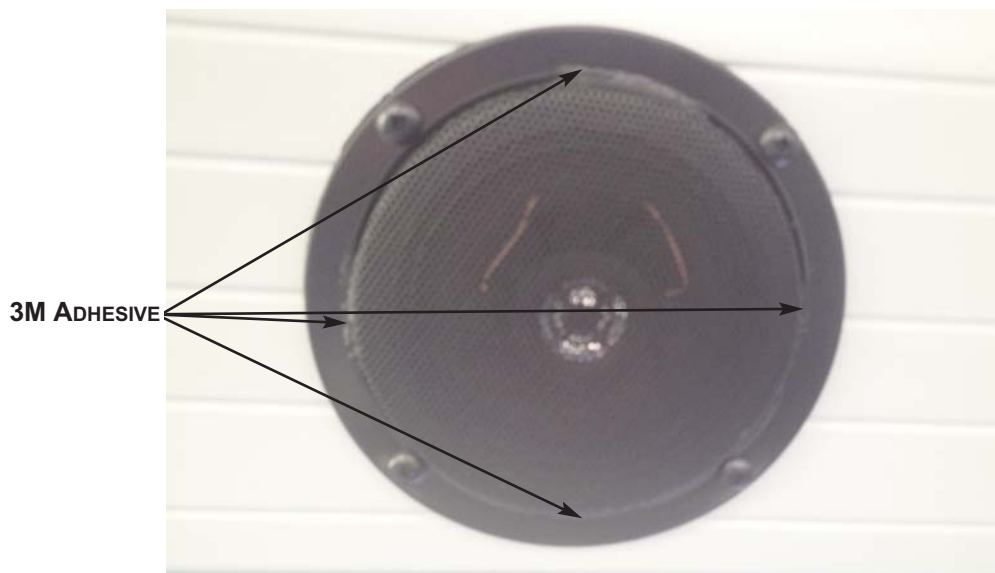
THIS SERVICE BULLETIN IS BEING RE-RELEASED TO EXTEND THE WARRANTY PERIOD FOR SIX ADDITIONAL MONTHS.

GENERAL INFORMATION

This procedure is for the correction to speaker grilles that may fall off while driving or setting in hot sun. It will keep current grille in place during these times. **This procedure is for buses built before May, 2014.**

PROCEDURE

1. Chock wheels on bus and put into Park or Neutral.
2. Remove the Ground cable from Batteries.
3. Locate speakers that have grilles that are not staying fastened.
4. Place a small amount of the 3M weather stripping adhesive (approximately ½ inch long) in the areas of 12, 3, 6, and 9 o'clock as shown in picture below.



BULLETIN: 42R

5. Once the adhesive is placed in the groove in the locations shown, gently push the grille into the groove until flush, all the way around the speaker.
6. Remove excess adhesive from around the outside of the grille.
7. Repeat the same process for each speaker in the bus that has same symptoms.
8. Connect ground cable back to negative side of battery.
9. Un-chock wheels.

PARTS REQUIRED		
PART NUMBER(S)	QUANTITY	DESCRIPTION
ACA 08011	A/R	3M™ WEATHER STRIP ADHESIVE, BLACK, 08011

WARRANTY

NORMAL WARRANTY APPLIES. SEE TABLE BELOW FOR OWL VMRS CODES AND LABOR ALLOWANCE INFORMATION. THIS SRT IS FOR ENTIRE BUS, NOT PER SPEAKER.

ENTER THIS PSB NUMBER IN THE SERVICE BULLETIN #: FIELD.

OWL VMRS CODES AND LABOR ALLOWANCE					
PRIMARY FAILED PART	COMPONENT CODE	CAUSE CODE	SRT CODE	DESCRIPTION	TIME: HOURS
TBB 152992	052-003-003		174-6664D	Install new adhesive on speaker grilles	0.3