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IMPORTANT WARRANTY INFORMATION

REF **14-035**
 Effective 10/13/2014
 Release 10/20/2014
 SUBJECT Detroit Standard Repair Time Updates for Cascadia Truck Models

❖ **Overview**

The Standard Repair Time (SRT) Joint Application Development (JAD) committee and DTNA are pleased to announce the adjustment of select SRTs for all Detroit Heavy Duty Engine Platform (HDEP) models in Cascadia 113 and 125 trucks. The modifications are the result of a collaborative Bosch/DTNA Engineering SRT evaluation.

The adjusted SRTs will be applied to repair orders dated on or after October 13, 2014.

❖ **Affected Engine Series**

The updated SRTs impact the following engine series and models:

Engine Series	Engine Models	Engine Service Model
DD13	471901	D01, D02
DD15	472901	D02
D13E10	471903	D01, D02
D15E10	472903	D02
D16E10	473901	D02
DD13GHG14	471927, 471928	D01, D02
DD15GHG14AT	472906	D02
DD15GHG14TC	472909	D02
DD16GHG14	473908	D02

❖ **Affected Components**

The adjusted SRTs are for these engine components:

- DD Engine EGR Delta Pressure Sensor Modification (13M2)
- Oil Coolant Module R&R
- Oil Pan & Gasket R&R
- ATS-NOX Sensor (One Box) R&R
- Belt Tensioner

The revised SRTs are available in the applicable Labor Time Guide as well as at www.ddcsn.com > Warranty > Warranty Applications > Labor > SRTs > SRT Search. Any questions regarding SRTs may be addressed through the Warranty Support Center > Detroit Inquiries.

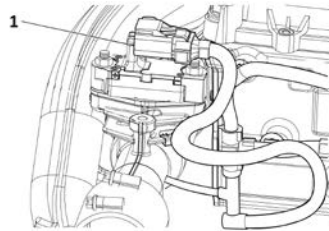
IMPORTANT WARRANTY INFORMATION LETTER

Verify latest version on-line: [Warranty Operation Letters](#) are available at DDCSN.com > [Literature](#) > [Service Letters/Bulletins](#) > [Warranty Operations](#)

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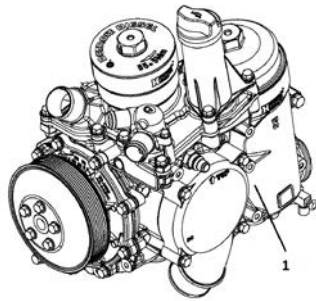
DD Engine EGR Delta Pressure Sensor Modification (13M2)



1. EGR Delta Pressure Sensor

SRT Code	Description	Labor Hours
R13M2	EGR DELTA PRESSURE SENSOR REPLACEMENT (13M2)	0.5
Summary: Includes removing the “old” style sensor. Cleaning the ports in the venture. Installing the “new” sensor style with step studs. Replacing the sensor connector. Performing the Delta P calibration routine in DiagnosticLink.		

Oil Coolant Module



1. Oil Coolant Module

SRT Code	Description	Labor Hours
042001	OIL COOLANT MODULE ASSEMBLY - R&R	3.2
Summary: Includes removing and installing the bumper. Draining and filling necessary fluids. Removing and installing the EGR mixer assembly, radiator support rod, coolant thermostat, and coolant cross over pipe and other components described in the procedure.		
Note: Removing the power steering reservoir, frame mounted fuel filter module, and/or fender are not required.		

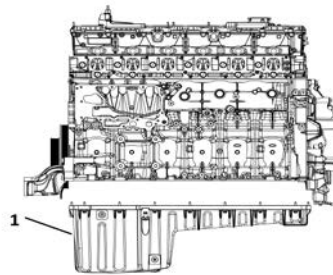
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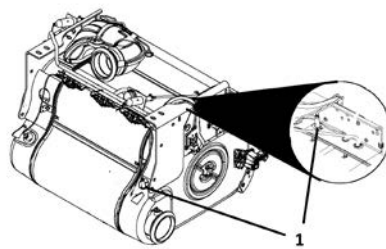
Oil Pan & Gasket



1. Oil Pan

SRT Code	Description	Labor Hours
047000	OIL PAN & GASKET - R&R	1.7
Summary: Includes removing the bumper if necessary. Draining and filling necessary fluids. Raising and lowering the vehicle for accessibility and clearance. Removing the oil pan, cleaning the gasket surface, and installing the oil pan.		

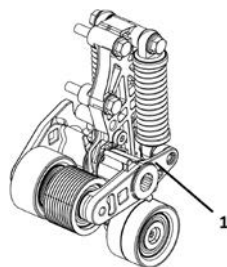
ATS-NOX Sensor One Box



1. ATS-NOX Sensor

SRT Code	Description	Labor Hours
061072	ATS-NOX SENSOR - R&R (ONE BOX ATS)	0.9
Summary: Includes gaining access by removing the fairing and/or steps. Removing and replacing either the inlet or outlet NOX Sensor. Installing components removed to gain access.		

Belt Tensioner



1. Belt Tensioner

SRT Code	Description	Labor Hours
053004	BELT TENSIONER ASSEMBLY - R&R	0.6
Summary: Includes releasing the tension on the belts. Removing and installing the tensioner.		
Note: Removing the bumper is NOT required.		

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