

# Technical Service Bulletin



## 94 Headlight lens has small crack

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Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A3	2015 - 2016	All	Not Applicable

## Condition

There are small crack lines in the top area of the headlight lens (the area covered by the lower edge of the hood) (Figure 1 and Figure 2).



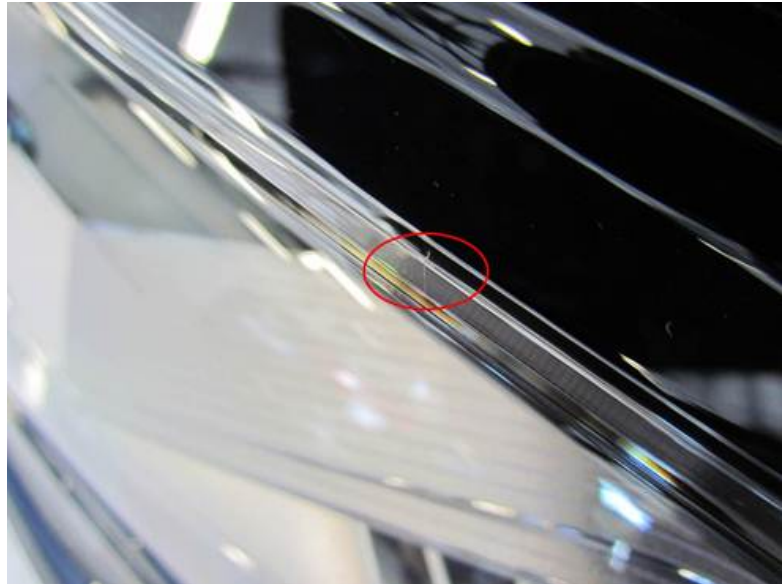
*Figure 1. Top area of headlight lens.*



*Figure 2. Closer view of area.*

## Technical Background

A separation mark (Figure 3) is created inside of the plastic when the lens is removed from the tool during manufacturing of the headlight. This separation mark is normal, and it is not a defect of the part.



**Figure 3.** Close-up view of separation mark.

## Production Solution

Not applicable.

## Service

1. Feel the area with your fingernail to verify that the mark is below the surface of the plastic lens.
2. Ensure that the mark cannot be seen when the hood is closed.
3. Show the customer that the mark is underneath the surface of the plastic lens, and explain the *Technical Background* to the customer.

## Warranty

This TSB is informational only and not applicable to any Audi warranty.

## Additional Information

All parts and service references provided in this TSB (2037164) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.