

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

Century Class Conventional
Argosy COE
Cargo
Columbia

> 122SD and Coronado
Business Class M2
Cascadia
108SD/114SD

Freightliner
Service Bulletin

General Information

NOTE: This bulletin applies to Coronado vehicles built since January 2010.

The air-cleaner cover must be properly sealed to prevent dust and dirt from entering the engine and related components. Some air-cleaner covers and fasteners have been damaged by over-torquing the fasteners, which compromised the seal and allowed dust to bypass the air cleaner element.

At the next filter service, complete the following procedure to inspect the condition of the threaded inserts that retain the air cleaner cover to ensure an adequate seal between the engine air filter, housing, and cover. If needed, replace the air-cleaner assembly.

NOTICE

Use hand tools when removing or installing the fasteners for the air-cleaner cover; do not use power tools. Power tools can damage the fasteners and/or air-cleaner housing, resulting in an inadequate seal that allows dirt and dust to enter the system and cause internal engine damage.

Replacement Part

If a new air-cleaner assembly is needed, see [Table 1](#) for the part number.

Replacement Part		
Part Number	Description	Qty.
03-36867-002	Air Cleaner, Engine Mounted	1

Table 1, Replacement Part

Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Open the hood.
3. Check the inserts at all four fastener locations; see [Fig. 1](#). Each insert should protrude from the housing as shown in [Fig. 2](#).

If the head/flange of one or more of the threaded inserts is flush with or countersunk into the housing (see [Fig. 3](#)), replace the air cleaner assembly. See **Section 09.01, Subject 100** in the *Coronado Workshop Manual* for replacement instructions.

Warranty

This bulletin is informational only. Warranty does not apply.

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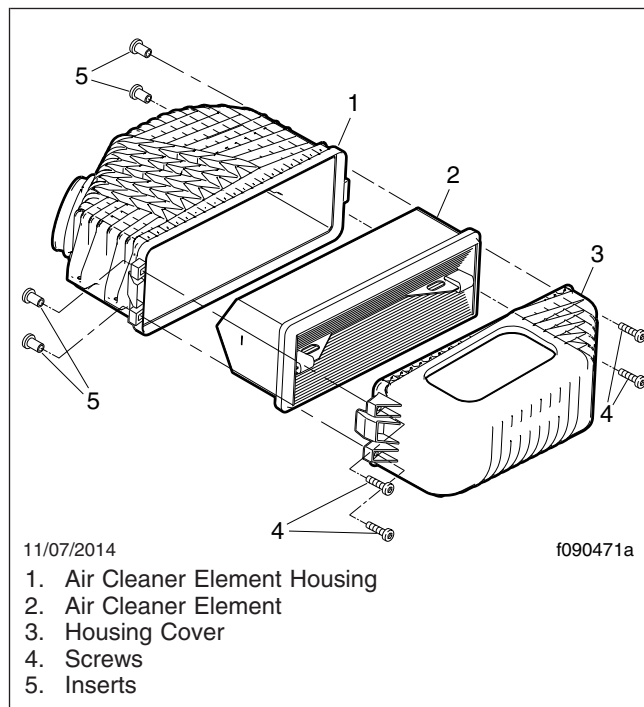


Fig. 1, Air-Cleaner Assembly

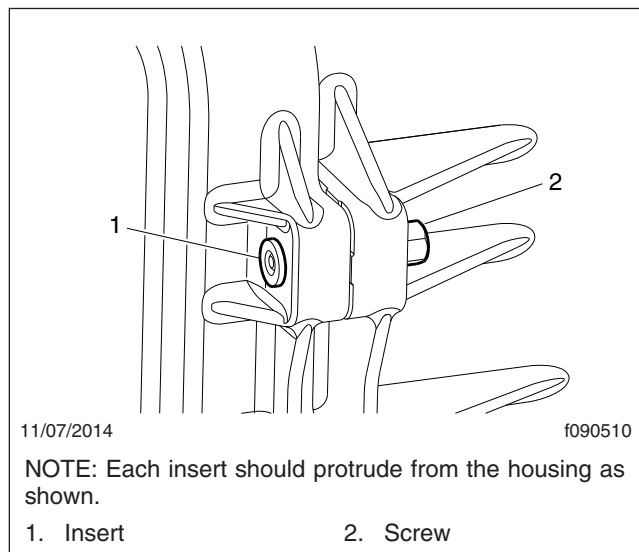


Fig. 2, Proper Fastener Installation

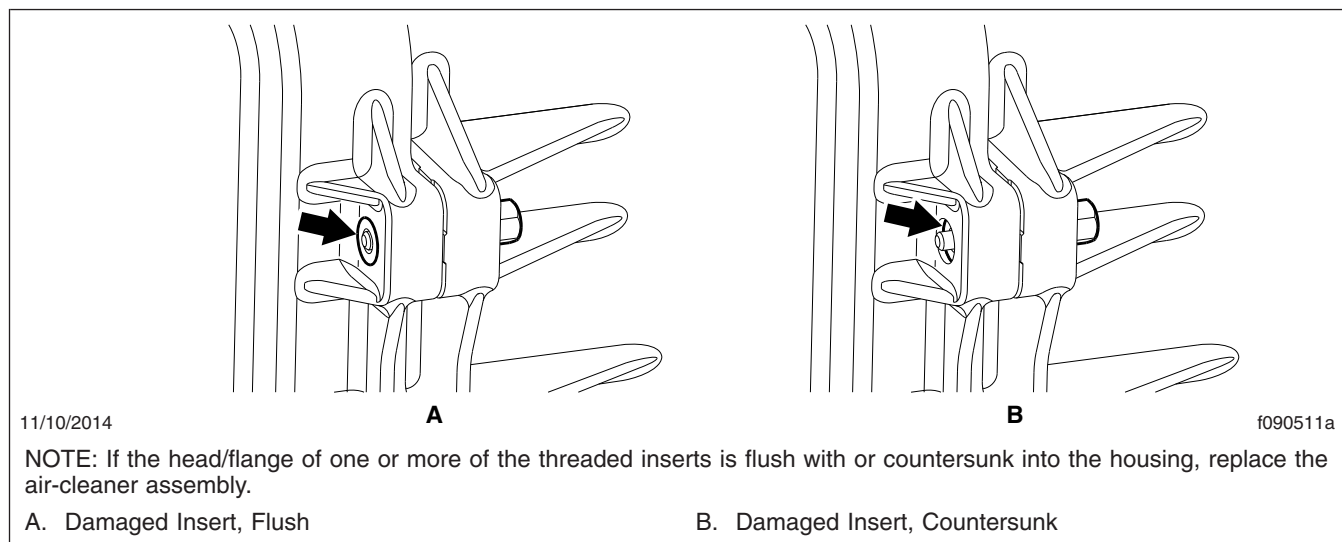


Fig. 3, Damaged Fastener Installations