

Date	Expiration	Release	Page
03.2014	03.2016	1	1(3)

Release _ : This document supersedes previous revisions.

REPLACING SCREW WITH RIVET – FINISHING PANEL BEHIND REAR SEATS

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, replace the screws found on a finishing panel with rivets.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS <i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.</i>	
Model	VIN
X3-45 Commuter Model Year : 2012	From 2PCG33495CC73 <u>5053</u> up to 2PCG33495CC73 <u>5232</u> incl.
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order the following parts:

Part No.	Description	Qty
5001438	RIVET, DRV TR NYL .250" x .750"	14

REQUIRED TOOLS

CORDLESS DRILL & BITS 	HAMMER 
DRILL BIT Ø9/32" 	PHILLIPS SCREWDRIVER 

NOTE
<i>Material can be obtained through regular channels.</i>

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

- 1) Locate the finishing panel behind the rear seats (figure 1).

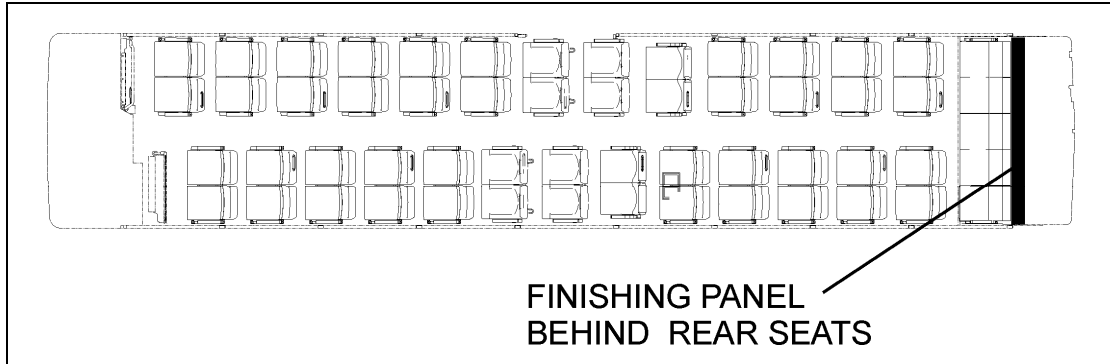


FIGURE 1

- 2) Remove 14 existing screws and washers on the finishing panel (figure 2).

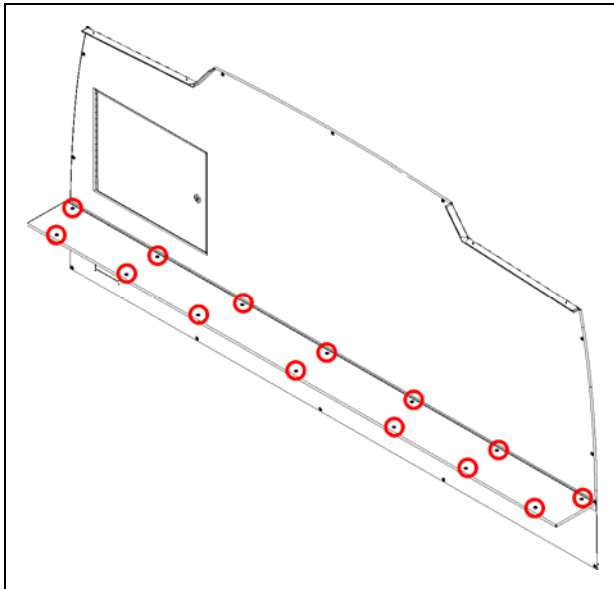


FIGURE 2



FIGURE 3

- 3) For every holes (14 holes), enlarge the hole using a 9/32" drill. Insert a rivet and then knock on the rivet mandrel using a hammer (figure 3).

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is approximately 1/4 hour.

OTHER

VBC Bulletin	n/a
Fail Code	18.02
Defect Code	09
System Condition	B
Causal Part	500333

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.