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Coding Information

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Title: VT 365 Turbocharger Unison Ring Replacement

Applies To: VT 365 turbochargers

CHANGE LOG

Dealers: Please refer to the change log text box below for recent changes to this article:

6/25/2014 - Fixed link to TSI

DESCRIPTION

The unison ring is now a serviceable part for VT 365 turbochargers

SYMPTOMS

- Unison ring has developed cracks, corrosion or shows excessive wear

PARTS INFORMATION

Part #	Description	Qty.
1884220C1	Unison Ring	1

RESOLUTION

The unison ring is now a serviceable part. If a unison ring has developed cracks, corrosion or shows excessive wear, a turbocharger unison ring 1884220C1 has been released to recondition the following turbochargers:

1837985C93 turbocharger assembly
1844127C91 turbocharger assembly

The following turbocharger assemblies are not to be reconditioned:

1833216C91 turbocharger assembly
1856152C91 turbocharger assembly

Turbocharger assemblies can be identified by the part number on the turbocharger identification tag. For more information, see "How many times can I recondition a VT 365 turbocharger to remove corrosion?" in iKNOW article IK1200122, 08/24/07.

NOTE: If installing the unison ring, follow the cleaning procedure in Instruction Sheet 1171913R1: Turbine Vane Assembly Cleaning Kit.

OTHER RESOURCES

[Click Here for TSI 081214 - Turbocharger Unison Ring](#)



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