

REFERENCE:	Nova Bus Manuals
SECTION:	12: Interior accessories
RS N°:	MQR 7621-762
EFFECTIVE IN PROD.:	L692-01 (2011JL)

APPLICATION DEADLINE: 2015AL10
CLAIM REFERENCE NUMBER: WB-3135

SUBJECT:	Driver partition panels screws
JUSTIFICATION:	Driver partition panel screws may loosen

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Check whether three panels screw have Blue Loctite type thread sealer.	Nova Bus	–	10 min
2	Remove 39 driver partition panel screws. Apply thread sealer and reinstall	Nova Bus	Client*	60 min

* The cost of the material will be reimbursed when claiming for this service document.

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
–	–	–	–	–
LEVEL 2 (only if required*)				
2	G5007140	–	Truss F 10-32 3/4 screw	–

Materials will be available within 14 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

* The material identified in Level 2 is to be ordered only for vehicles that meet the criteria defined in Level 1.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	–	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2014MR28	Initial release	Wilder Galiano

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
New York City Transit - New York	L643	5895	5895	S92U1B4000143	S92U1B4000143	1
New York City Transit - New York	L670	5770	5894	S92U4C4500024	S92U3B4000242	125
New York City Transit - New York	L681	5896	5283	S92U2C4500023	S92U9C4500195	122



WARNING

Follow your internal safety procedures.

PROCEDURE

LEVEL 1: INSPECT

1.1. Locate driver partition panel screws.

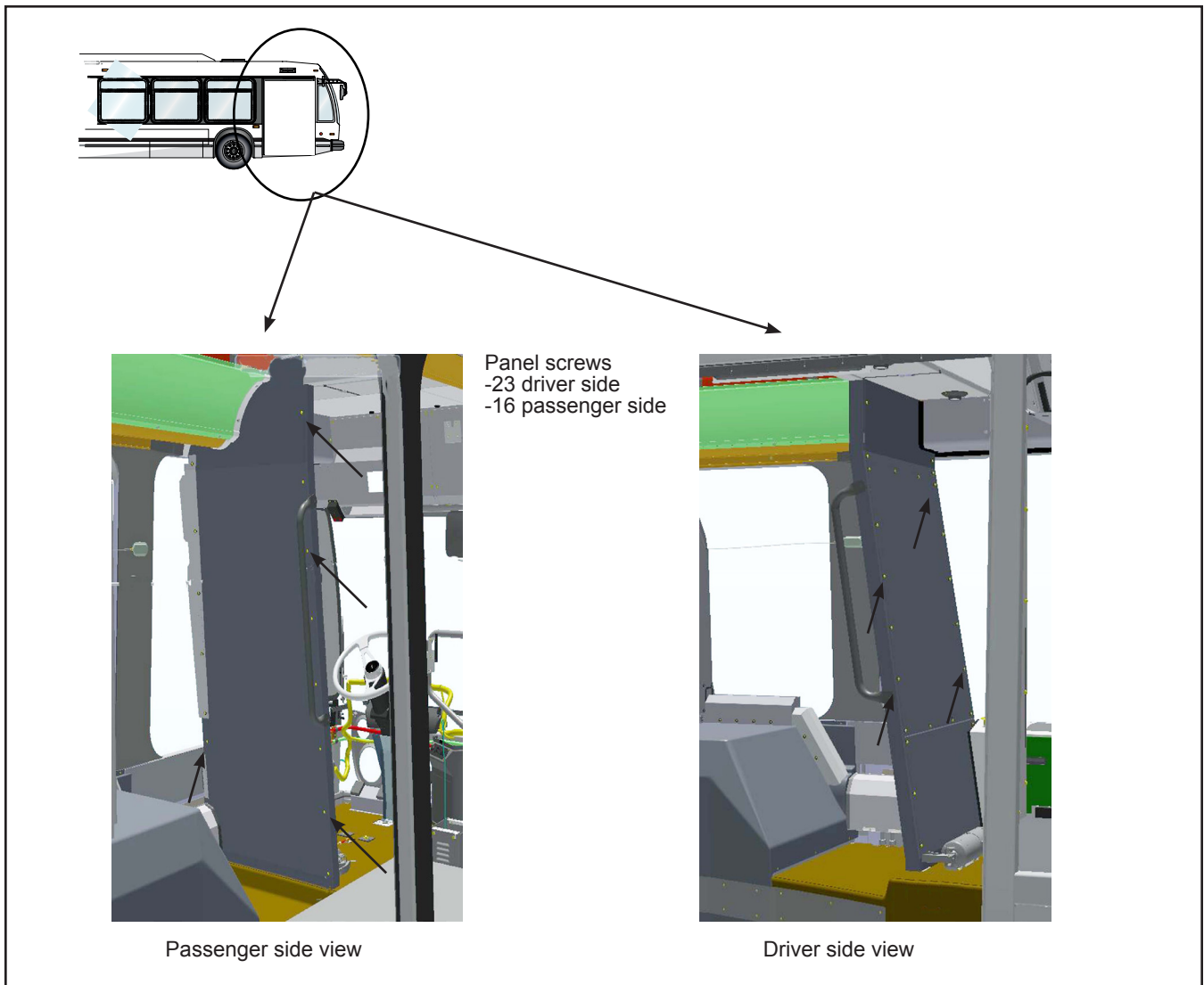


Figure 1 - Front and Rear View of the Driver Partition

- 1.2. Check the installation of three random driver partition panel holding screws.
 - 1.2.1. Remove three panel screws.
 - 1.2.2. If a screw is found without blue Loctite type thread sealer, apply the second level of this document.



Figure 3 - Screws Without Thread Sealer

- 1.2.3. If all three screws meet the preceding condition, proceed to step 1.2.4.
- 1.2.4. Before installing panel screws, clean each screw with a Zep 50 type multi-purpose cleaner degreaser.
- 1.2.5. Apply blue Loctite type thread sealer.
- 1.2.6. Install the three panel screws. The vehicle may be returned to service.

LEVEL 2: INSTALL

- 2.1. Repeat steps 2.1.1 to 2.1.5 for all front and rear driver partition panel holding screws. It can be performed one screw at a time.
 - 2.1.1. Remove panel screw.
 - 2.1.2. Before installing panel screws, clean each screw with a Zep 50 type multi-purpose cleaner degreaser.
 - 2.1.3. Apply blue Loctite type thread sealer.
 - 2.1.4. Install the screw.
 - 2.1.5. Replace missing screws.
- 2.2. The vehicle may be returned to service.