File in Section:

Bulletin No.: PI1341

Date: October, 2014

## PRELIMINARY INFORMATION

Subject: Cooled Seat Fan Making Tapping Noise When in Use

Models: 2014-2015 Chevrolet Impala (VIN 1)

Equipped with Ventilated Driver and Passenger Front Seats (RPOs KU1, KU3)

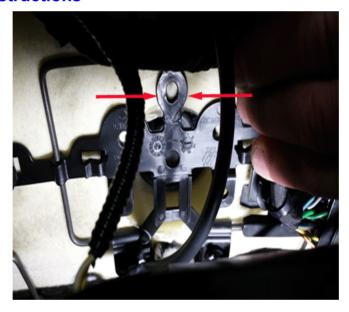
**Built Prior to June 20, 2014** 

## **Condition/Concern**

Some customers may comment on a tapping noise heard when using cooled seats.

This condition may be due to the seat cushion heat harness coming in contact with the cooling fan.

## **Recommendation/Instructions**



4002473

Re-route the seat cushion heat harness under the flex mat away from the cooling fan and attach a harness clip to the new location under the seat as shown above.

## **Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
7080168*	Re-routing the Seat Cushion Heat Harness Away From the Cooling Fan	0.4 hr
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		