



# Service Bulletin

File in Section: -

Bulletin No.: P11332

Date: October, 2014

## PRELIMINARY INFORMATION

**Subject:** Information on Modification of Lower Air Deflector and Left Front Wheel Liner When Replaced

**Models:** 2015 Chevrolet Tahoe PPV (Police Patrol Vehicle)  
With RPO 9C1

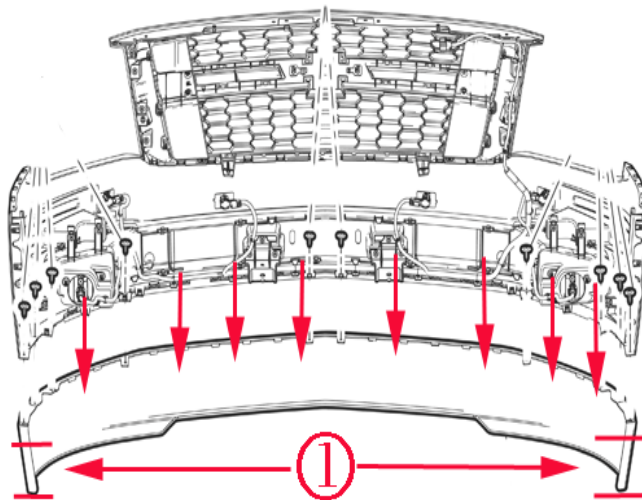
### Condition/Concern

When replacing the lower air deflector and/or the left front wheel liner on a Tahoe Police Patrol Vehicle, a manual modification of the deflector and liner must be performed.

### Recommendation/Instructions

Listed below are the instructions to be performed when replacing the air deflector and/or the left front wheel liner.

#### Air Deflector Modification



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1. Measure 42 mm (1.65 in) (1) at each end of the lower air deflector.
2. Draw a line from end to end for a guide for cutting.

**Note:** The line MUST be a straight horizontal line.

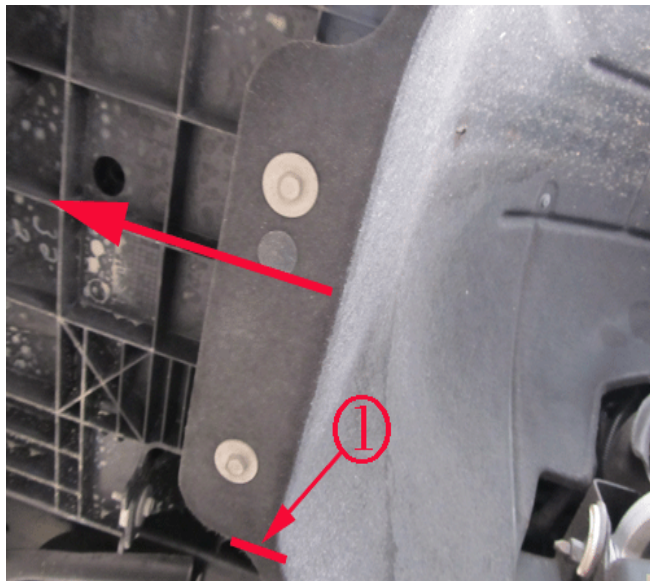
3. Cut on the line that was recently made to remove the appropriate amount of material from the air deflector.



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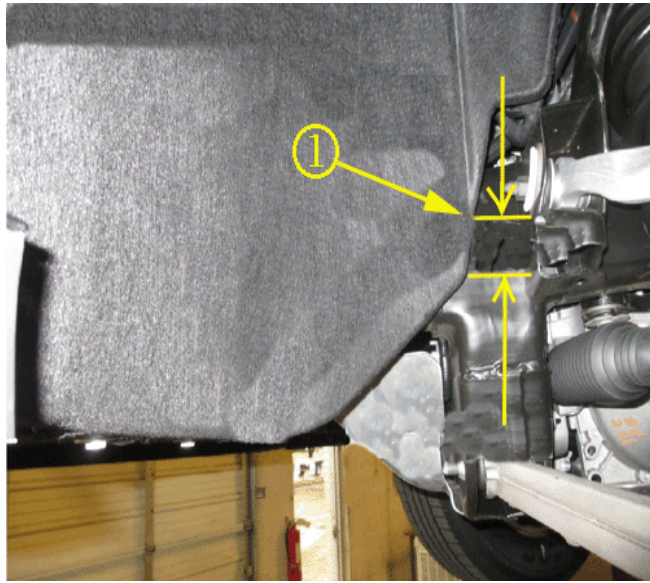
4. Remove the burrs from the deflector created by the cut with a plastic deburring tool.

#### Left Front Wheel Liner Modification



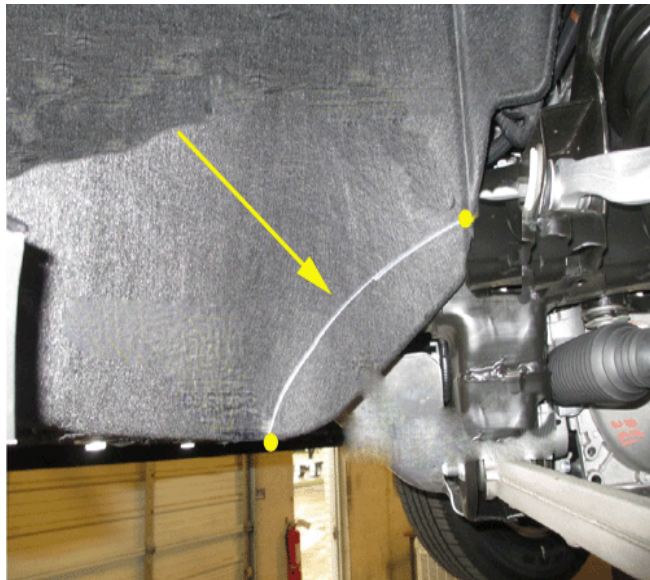
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1. Make a mark (1) at the inboard side of the liner as shown above.



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2. Measure 68 mm (1.67 in) as shown above and make a mark (1) at that point.



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3. Draw an arc with a white marker or equivalent from the first mark to the second mark as shown above. The radius of this arc should be approximately 580 mm (22.83 in).
4. Cut along the arc with a pair of hand snips or any other cutting tool that will provide a smooth cut.

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
1480388*	Replace and Modify Front Fascia Air Deflector	2.5 hrs
1480398*	Replace and Modify Left Front Wheel Liner	0.7 hr
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		