



**PREVOST**


**WARRANTY  
BULLETIN**

**WB14-45C**

DATE :	OCTOBER 2014	SECTION :	06 - Electrical
EXPIRATION:	OCTOBER 2016		
SUBJECT :	R49 "ACM RELAY" REMOVAL		

REVISION C: THIS WARRANTY BULLETIN SUPERSEDES PREVIOUS VERSION.  
Nov 04, 2014 H series extended to F-2751 & F-2742 (VIP) Ref: OC2014007.

**APPLICATION**

<b>NOTICE TO SERVICE CENTERS</b> <i>Verify vehicle eligibility by checking warranty bulletin status with <b>SAP</b> or via <b>ONLINE WARRANTY SYSTEM</b> available on Service / Warranty tab of Prevost website.</i>	
Model	VIN
H3-45, H3-41 Coaches Model Year : 2013 - 2015	 From 2PCH33499 <u>DC712365</u> up to 2PCH33491 <u>FC712751</u> incl. And single vehicles: 2PCH3349X <u>DC712146</u> , 2PCH33494 <u>DC712191</u> , 2PCH33494 <u>DC712272</u>
H3-45 VIP motorhomes Model Year : 2013 - 2014	From 2PCVS3490 <u>DC712369</u> up to 2PCVS3493 <u>FC712742</u> incl. And single vehicles: 2PCVS349X <u>DC712248</u>
X3-45 coaches Model Year : 2012 - 2014	From 2PCG33497 <u>EC735459</u> up to 2PCG33498 <u>EC735759</u> incl. And single vehicles: 2PCG33496 <u>CC735241</u> , 2PCG33499 <u>DC735316</u> , 2PCG33491 <u>DC735388</u> , 2PCG33492 <u>DC735433</u>
XLII-45 Entertainer Model Year: 2013	2PCY33491DC73 <u>5461</u> , 2PCYS3490DC73 <u>5468</u> , 2PCY33499DC73 <u>5479</u> , 2PCYS3498DC73 <u>5489</u>
X3-45 VIP motorhomes Model Year: 2013, 2014	From 2PCBS3493 <u>DC735485</u> up to 2PCBS3490 <u>EC735607</u> incl.
X3-45 VIP commercial use Model Year : 2014	From 2PCCS3497EC73 <u>5494</u> up to 2PCC33497EC73 <u>5721</u> incl.
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

## DESCRIPTION

On the vehicles affected by this bulletin remove the ACM relay and base identified R49. Reconnect the 24V power wire and protect the remaining signal wires with shrink tube.

## MATERIAL

Order kit WB14-45 which includes the following parts:

Part No.	Description	Qty
504637	CABLE TIE / 3/16" x 13"	2
560784	SHRINK TUBING / .250" - .125" / BLACK	4 in.
561918	SHRINK TUBING / .125" - .062" / BLACK	6 in.
562230	BUTT SPLICE / #12 - #10	1

### NOTE

Material can be obtained through regular channels.

## PROCEDURE



### DANGER

Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

#### 1. Locate the rear electrical compartment.

On the vehicle, curb side (Right side), open the rear electrical compartment.

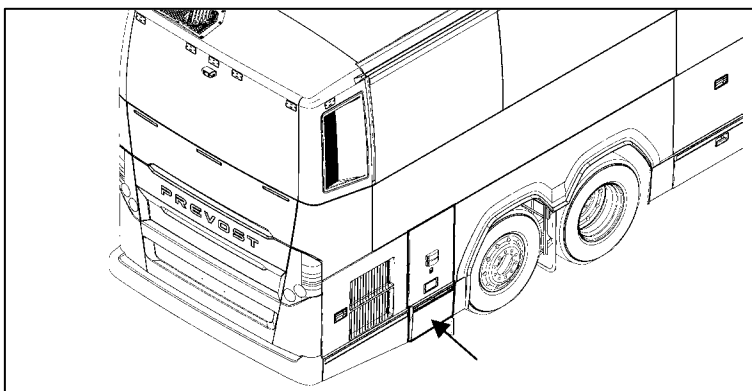


Figure 1: H Series

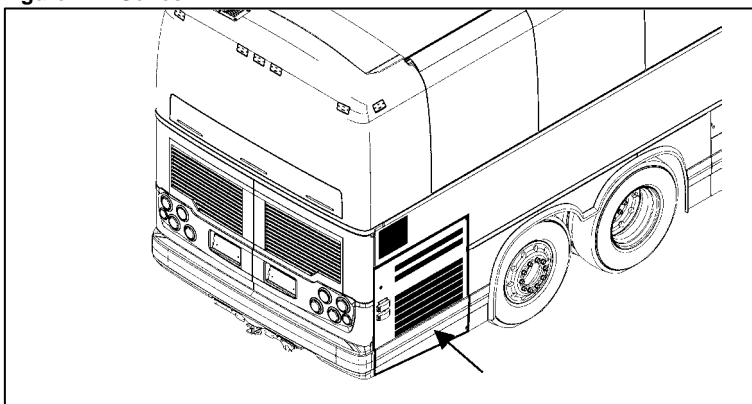


Figure 2: X Series

**2. Locate R49 relay.**

On *H series* vehicles, relay is located on the lower left section of the rear wall. (Fig. 3)

On *X series* vehicles, remove the vertical cover of the electrical compartment above the battery compartment.

Relay is located in the upper left corner of the electrical compartment. (Fig. 4)

**If the relay is not present on the vehicle:**

END OF BULLETIN.

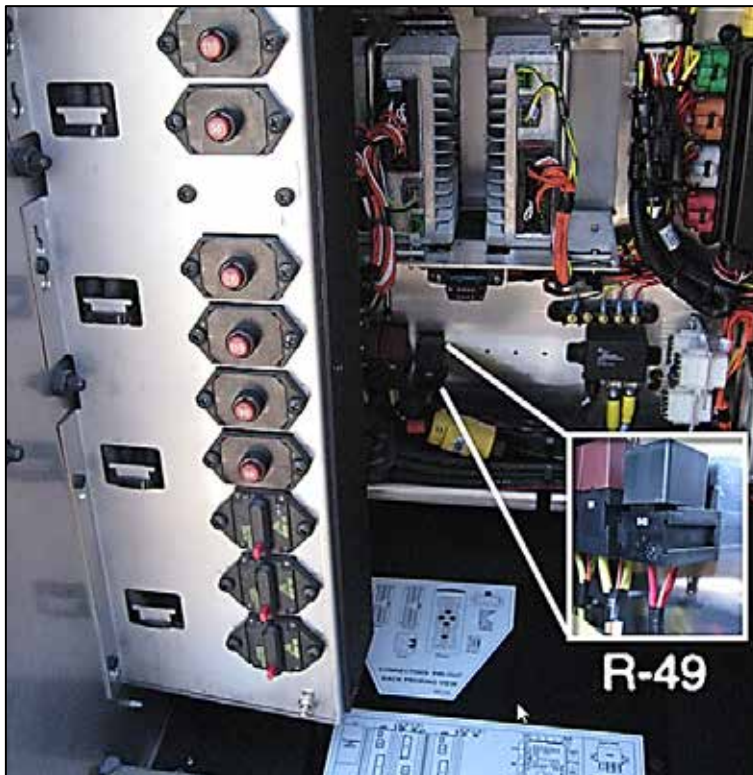


Figure 3 : H-series vehicles



Figure 4 : X-series vehicles

### 3. Remove relay.

Disconnect wires and remove base.

Slide a 2 in. length of shrink tube # 560784 over one of the red **24VD8** cable.

Connect cables **24VD8** and **24VD8C** with butt splice terminal #562230.

*Crimp and solder the connection.*

Slide shrink tube over crimped terminal and heat to seal connection. (Fig. 5)

Protect remaining smaller gage wires 425 and 00B with 2 in lengths of shrink tube #561918. (Fig 5)



Figure 5: Heat shrink tube. X-Series shown

### 4. Decal Removal

Remove decal "ACM PWR RELAY ADDED" on compartment main decal.

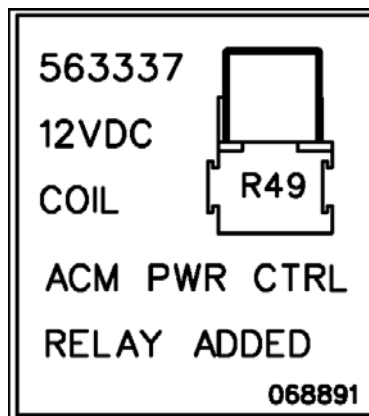


Figure 6 : Decal 068891I

## PARTS / WASTE DISPOSAL

DO NOT RETURN THE REPLACED PARTS. Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

## WARRANTY

This modification is covered by Prevost's normal warranty. We will reimburse you the parts and half an hour (30 min) of labor upon receipt of a warranty claim. Please submit claim via our Online Warranty System, available at [www.prevostcar.com](http://www.prevostcar.com) (under Service \ Warranty section). Use Claim Type: "Bulletin/Recall" and select "Warranty Bulletin WB14-45".

## OTHER

VBC Bulletin	N/A
Fail Code	06-00
Defect Code	09
Syst.Cond.	B
Causal Part	563337

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"ADD" in the subject to receive our warranty bulletins by e-mail.

