



INSTRUCTION TO SERVICE

ITS: 5666

SECTION:	526 Seating and Stanchions
WRITTEN BY:	Kevin Robinson
SUBJECT:	Remove lower barrier panels at the exit door and replace.

ITS5666

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PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.
2. Remove the existing lower barrier panels from the bus, located forward and rearward of the exit door. Retain hardware for re-use.

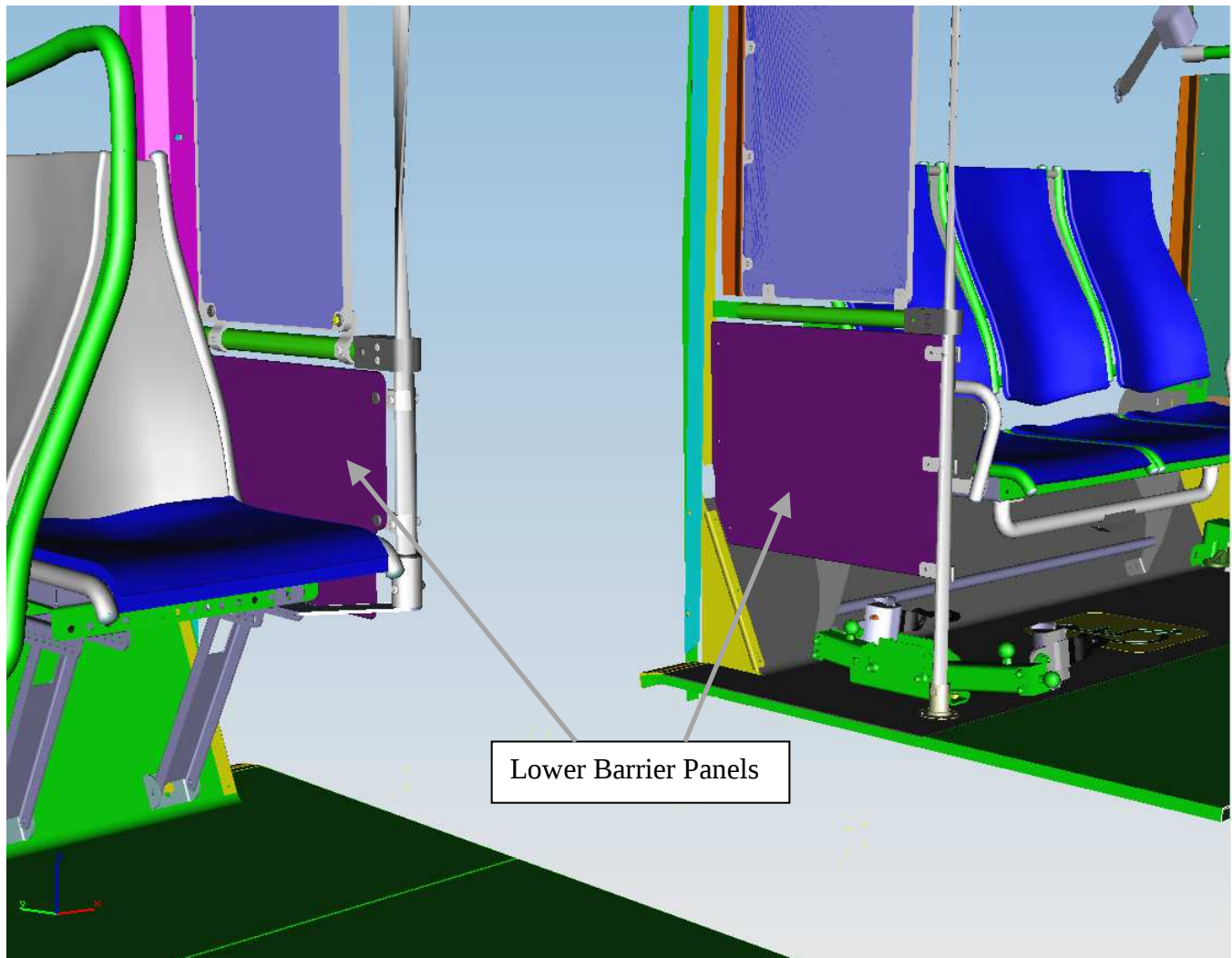


Figure 1: Barrier panels at rear exit door.

3. Install the new forward barrier panel (NF PN 547905) in the location the previous one was in. Secure with existing hardware. Apply 1 to 2 drops of Loctite to threads of hardware prior to securing.
4. Install the new rear barrier panel (NF PN 547900) in the location the previous one was in. Secure with existing hardware. Apply 1 to 2 drops of Loctite to threads of hardware prior to securing.
5. Remove all tools and debris and return the bus to service condition.
6. Turn the main battery disconnect switch to the “ON” position.

LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Remove lower barrier panels at the exit door and replace.	1	1.0	1.0

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	547900	LOWER BARRIER REAR EXIT	1	EA	
2	547905	PANEL-LWR BARR FWD EXIT	1	EA	
3	081034	LOCTITE-243 MEDIUM 10ML	0.1	EA	