

MIRROR BOLT INSTALLATION



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Property and Top Bus Number: DART: 304500



MIRROR BOLT INSTALLATION



Issue: Possible collision damage to body structure when mirror is impacted

Reason/ cause: Vehicle collision damage

Solution: Change mirror attachment hardware to break-away type bolts

Number of affected buses: DART All

Estimate repair hours/bus: 1 hr

Necessary parts: 3/8x24 break away bolts 700-8601-173 4per

Necessary tools: usual hand tools (sockets and ratchets), torque wrench (20 ft. lbs.), 5/16 Allen head socket, step ladder



MIRROR BOLT INSTALLATION



SAFETY PRECAUTIONS MUST BE FOLLOWED ACCORDING TO ACCEPTED INDUSTRY STANDARDS AND LOCAL/PROPERTY REQUIREMENTS.

1. Park the bus and apply the parking brake.
2. Turn off main battery disconnect switch(es)
3. Remove hardware from mirror base

Remove hardware



MIRROR BOLT INSTALLATION



4. Unplug mirrors and slide the mirror up and out of the mounting brackets
5. Two bolts per side for a total of 4 bolts.

Remove on both sides and replace



MIRROR BOLT INSTALLATION



6. Slide mirrors back into brackets and reinstall hardware on both sides. Plug harness in bottom of the base when finished

Tighten hardware to 20 ft. lbs.



7. Check for completeness of work.
8. Remove all tools from working area.
9. Turn the main battery disconnect switch(es) on.