



SERVICE MANUAL BULLETIN

This Service Manual Bulletin is prepared by the Publications Department of New Flyer Industries Canada ULC. Refer to details below.

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APPLICABILITY					
VEHICLE LENGTH	<input type="checkbox"/> 30ft.	<input type="checkbox"/> 35ft.	<input type="checkbox"/> 40ft.	<input type="checkbox"/> 60ft.	<input checked="" type="checkbox"/> ALL
VEHICLE TYPE	<input type="checkbox"/> High Floor	<input checked="" type="checkbox"/> Low Floor	<input type="checkbox"/> Invero®	<input checked="" type="checkbox"/> Xcelsior®	<input type="checkbox"/> ALL
FUEL TYPE	<input type="checkbox"/> Diesel	<input type="checkbox"/> Electric	<input type="checkbox"/> CNG	<input type="checkbox"/> LNG	<input checked="" type="checkbox"/> ALL
	<input type="checkbox"/> Diesel/Electric	<input type="checkbox"/> Gas/Electric	<input type="checkbox"/> Fuel Cell		
SUBJECT	Welding Precautions - EMP Components & Systems with Electronic Modules				
SECTION TITLE	11 - STRUCTURES & CHASSIS				
DETAILS	<p>This bulletin provides guidelines for welding on New Flyer vehicles equipped with EMP cooling systems so as to protect electronics in EMP controllers.</p> <p>ALWAYS follow the “Welding Electronic Precautions” contained in Section 11 of your New Flyer Service Manual.</p> <p>DO NOT weld directly on EMP radiators and oil coolers.</p> <p>ALWAYS disconnect the positive and negative power cables and unplug the controller connector from EMP radiator and oil coolers when welding on the vehicle.</p> <p>This information supersedes any prior information on this subject already provided in your New Flyer Service Manuals. Make this Service Bulletin available to service personnel to inform them of changed information.</p>				