

TECHNICAL INSTRUCTIONS

X4 7300 & 7500 SAS HARNESS REROUTE

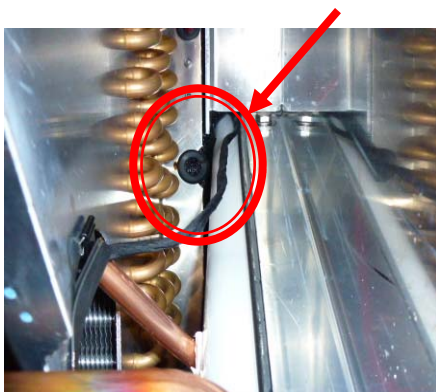
It has been determined that Carrier Transicold X4 units, models 7300 and 7500, in the serial number range PAX91377926 through PAX91378858 require the supply air sensor (SAS) harness to be rerouted. Failure to reroute this harness could lead to chaffing of the wiring harness, potentially causing failure of the SAS. Failure of the SAS could affect the unit temperature control.

A labor allowance of 0.75 hrs will be paid for this rerouting work, when filing for this rerouting work note R-921 on the warranty claim form.

INSTRUCTIONS

1. Ensure the unit will not start automatically by disabling any two way communication and placing the units On/Off switch in the off position. Disconnect the Negative battery cable.
2. Remove Evaporator panel
3. Remove the Prestite tape securing the SAS harness where it is routed through the evaporator coil.
4. Reroute the SAS harness through the grommet (see pictures below).
5. Re-secure the Prestite tape to prevent any movement of the SAS harness.
6. Reinstall evaporator panel.
7. Reconnect the negative battery cable.
8. Turn unit on, run and check for proper operation.

Missed routing wire through grommet



Proper routing of SAS Harness

