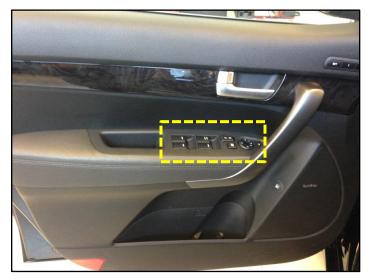
	<b>(KIX)</b>	GROUP Electrical	MODEL 2014MY Sorento (XMa) w/IMS Seats		
		NUMBER ELE 069	DATE September 2014		
TECHNICAL SERVICE BULLETIN					
SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT					

This bulletin provides the procedure to replace the window motor switch of some 2014MY Sorento (XMa) vehicles, produced from December 17, 2012 through December 13, 2013, which may exhibit an intermittent parasitic draw concern. Before conducting this repair, verify that TSB ELE057/SA163 - IPM Logic Improvement - has been performed on the vehicle. <u>This procedure</u> applies ONLY to vehicles equipped with Integrated Memory System (IMS) Seats.



**Master Power Window Switch** 

Use a non-marring trim removal tool (Such as Snap-on® Part Number PBN5 or equivalent) to avoid breaking tabs and/or damaging trim pieces.

### File Under: ELECTRICAL

Circulate To:	General Manager Service Manager		X Parts Manager
Service Advisor	s 🛛 Technicians	🛛 Body Shop Manager	Fleet Repair

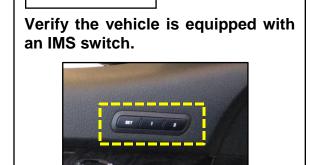
#### Page 2 of 6

## SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT

### Service Procedure:

**\*** NOTICE

1. Turn the ignition to the "OFF" position and open the driver's side door.





2. Remove the quadrant inner cover using a non-marring plastic remover.



Exercise caution when removing the quadrant inner cover as it can be easily damaged.



3. Depress the lock pin to disconnect the speaker connector.



# SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT

4. Remove the door grip handle cover using a non-marring plastic remover.



5. Remove the screw securing the upper portion of the door grip.



6. Remove the screw securing the lower portion of the door grip.



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# SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT

7. Remove cover from inside door handle trim area and remove the screw.



8. Remove cap from outermost door panel mounting location and remove the screw.



9. Remove trim cover and cap from inside the door handle pocket and remove the screw.



## SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT

10. Remove cap from innermost door panel mounting location and remove the screw.



11. Use a non-marring plastic remover to dislodge bottom edge of the door panel.

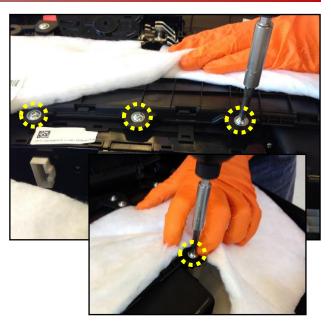


12. Gently remove the door panel. Note: Make sure to disconnect all connectors from behind the door panel, prior to removal.



### SUBJECT: DRIVER'S SIDE POWER WINDOW SWITCH REPLACEMENT

13. Remove the screws securing the power window switch.



14. Install the replacement window switch, and all other removed components, by reversing the order of removal.

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range			
Sorento (XMa)	From December 17, 2012 through December 13, 2013			

#### **REQUIRED PARTS:**

Part Name	Part Number	Qty.	Remarks	
	93570 1U201VA		Color coded parts (one per vehicle)	
Window Switch	93570 1U201UP	1		
	93570 1U201H9	] '		
	93570 1U201BB8	]	(one per verticie)	

### WARRANTY CLAIM INFORMATION:

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
W	93570 1U201VA	0 B14	B14	ZZ3	(TSB ELE 069) XM Power Window Switch Replacement	93570F00*	0.3 0F00* 0.3 M/H	93570 1U201VA or	1
								93570 1U201UP or	1
								93570 1U201H9 or	1
								93570 1U201BB8	1

\*Includes: R&R Door trim panel