

Headliner Crease/Sag

Service
 Category Vehicle Interior

Section Interior Panels/Trim

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014	Corolla	Plant Code(s): C Serial Number Range(s): 000001-101042 WMI(s): 2T1
2014	Corolla	Plant Code(s): P Serial Number Range(s): 000001-070274 WMI(s): 5YF

Introduction

Some 2014 model year Corolla vehicles without a moon roof may exhibit a condition where the front or rear edge of the headliner is creased and/or appears to be sagging. Follow the Repair Procedure in this bulletin to address this condition.

Parts Information

PART NUMBER	PART NAME	QTY
63310-02D80-A0	Headlining Assembly, Roof, Ivory	1
63310-02D80-B1	Headlining Assembly, Roof, Gray	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
743201	R & R Roof Headlining Assembly	2.5	63310-02D80-A0 63310-02D80-B1	62	13

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Headliner Crease/Sag

Repair Procedure

1. Verify the condition as described in the Introduction.
2. Replace headliner with the latest part.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2014 Corolla:
Vehicle Interior – Interior panels/Trim – “Roof Headlining: [Removal](#) / [Installation](#)”

3. Verify the crease or sag condition is no longer present.