Rev2

August 7, 2008



Automatic Transmission Serial Number Location

Service

Category Drivetrain

Section Automatic Transmission/Transaxle

Market USA



Applicability

4Runner, Avalon,	
Trunner, Avaion,	
Camry, Corolla, FJ	
Cruiser, Highlander,	
Land Cruiser, Matrix,	
RAV4, Sequoia,	
Sienna, Solara,	
Tacoma, Tundra,	
Venza, Yaris	
	Cruiser, Highlander, Land Cruiser, Matrix, RAV4, Sequoia, Sienna, Solara, Tacoma, Tundra,

REVISION NOTICE

September 30, 2014 Rev2:

- Applicability has been updated to include 2011 2014 model year vehicles.
- · The Engine/Transmission Reference section has been updated.

October 14, 2009 Rev1:

Applicability has been updated to include 2010 model year vehicles.

Any previous printed versions of this bulletin should be discarded.

SUPERSESSION NOTICE

The information contained in this bulletin supersedes SB No. TC012-06.

Applicability has been updated to include 2008 – 2009 model year vehicles.

Service Bulletin No. TC012-06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this bulletin before proceeding.

Introduction

The purpose of this bulletin is to assist in the identification and location of serial numbers on 2006 – 2014 model year automatic transmissions.

Introduction (Continued)

(P) TOYOTA

NOTE

- When writing a Field Technical and/or Product Report, the serial number MUST be provided.
- Warranty policy requires shipment of ALL replaced transmissions to AWTEC, even if the transmission is replaced with a new service unit.
- Warranty policy requires the Core Return Credit Request (CRCR) form be filled out correctly and returned with the core.
- Per Toyota Warranty Policy & Procedures "<u>Policy 4.23: OEM and Remanufactured Automatic Transmission Replacement"</u>:
 - Whenever a remanufactured or OEM automatic transaxle/transmission is replaced, the serial number from the back of the failed component must be recorded on the repair order hard copy and entered in the "Transmission Serial Number" field which can be found on the "Additional Information" tab of the warranty claim. Serial numbers listed on the warranty claim are matched to the cores returned to AWTEC. Claims without a matching core will be debited back to the dealer.
 - If any non-hybrid OEM or remanufactured automatic transaxles/transmissions and/or torque converters inadvertently appear on the Scrap Report, or if the Part Recovery Request Screen "Scrap Field" indicates "Y," DO NOT SCRAP THESE PARTS. All OEM and remanufactured automatic transaxles/transmissions and torque converters are still required to be shipped to AWTEC for remanufacture.

Warranty Information

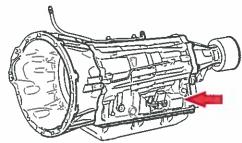
OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty		_	-	_

Rev2

Automatic Transmission Serial Number Location

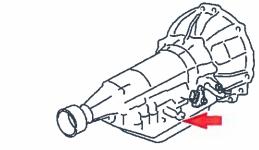
Engine/Transmission Reference

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER				
AB60E/F	Land Cruiser	2008 - 2011 2013 - 2014	3UR	Example: 08 B T J 00001 08: Year of Manufacture B: Month of Manufacture (A - M, "I" not used) T: Plant Code J: Line Code 00001: 5-Digit Serial Number				
	Sequoia	2008 – 2014						
	Tundra	2007 – 2014		Location: Left Rear Section of Transmission Case Above Transmission Pan (as shown)				



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
A24##	Corolla	2006 – 2008	1ZZ	Example: 06 M Z T 00001 06: Year of Manufacture M: Month of Manufacture (A - M, "I" not used) Z: Plant Code	
	Matrix			T: Line Code 00001: 5-Digit Serial Number Location: Top Section of Transmission Case Near Vent Tube Transmission Pan (as shown)	

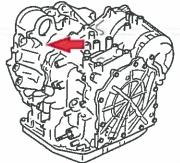
	TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER
	A34#E/F	4Runner	2010 – 2011	- 2TR	Example: 12 J R 7 00001 12: Year of Manufacture J: Month of Manufacture (A - M, "I" not used) R: Transmission Model Code 7: Line Code
		Tacoma	2006 – 2014		00001: 5-Digit Serial Number Location: Right Rear Section of Transmission Case Above Transmission Pan (as shown)
					£2



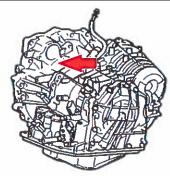
TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	45	2006 – 2009	2UZ	Example: 06 A T 2 00001		
	4Runner	2006 – 2014	1GR	06: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)		
1	FJ Cruiser	2007 – 2014	1GR	T: Plant Code		
A750E/F	Land Cruiser	2006 – 2007	2UZ	2: Line Code 00001: 5-Digit Serial Number		
A/SUE/F	Sequoia	2006 – 2014	2UZ	Location: Left Rear Section of Transmission Case Above Transmission Pan (as shown)		
	Tacoma	2006 – 2014	1GR	Case Above Halishlission Fall (as shown)		
	Tundra	2006 – 2009	2UZ			
2 20 20 0000000		2006 – 2014	1GR			

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
A760E/F	Sequoia	- 2010 – 2014	1UD	Example: 11 F TN 03262 11: Year of Manufacture F: Month of Manufacture (A - M, "I" not used) TN: Transmission Model Code 03262: 5-Digit Serial Number Location: Left Rear Section of Transmission Case Above Transmission Oil Pan (as shown)	
	Tundra				

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
	Highlander	2006 – 2007	j	Example: 13 A Y 0 00001 13: Year of Manufacture	
1144444	Matrix	2009 – 2014	2AZ	A: Month of Manufacture (A - M, "I" not used) Y: Transmission Model Code 0: Plant Code	
U14##	RAV4	2006 – 2008		00001: 5-Digit Serial Number Location: Slightly Off-Center to the Left on Top of Bell Housing of Transmission (as shown)	
		2009 – 2012	2AR	or Dear Housing of Transmission (as shown)	

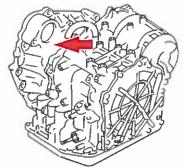


TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER
	Camry	2006	1MZ 3MZ	Example: 11 H D 2 00001 11: Year of Manufacture H: Month of Manufacture (A - M, "I" not used) D: Transmission Model Code 2: Plant Code
U15##	Highlander	2006 – 2007	3MZ	
(Japan Built)	Highlander	2008 – 2013	2GR	00001: 5-Digit Serial Number Location: Slightly Off-Center to the Left on Top
	RAV4	2006 – 2012	201	of Bell Housing of Transmission (as shown)



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Avalon	2006 – 2007	2GR	Example: 5 12 01 00001		
	Camry	2006	1MZ 3MZ	5: Plant Code (TMMWV) 12: Year of Manufacture 01: Month of Manufacture		
U15##	Highlander	2008 – 2013	2GR	00001: 5-Digit Serial Number		
(TMMWV Built)	Cionna	2006	3MZ	Location: Slightly Off-Center to the Left on Top of Bell Housing of Transmission (as shown)		
	Sienna	2007 – 2010	2GR	10 -		
	Solara	2006 – 2008	3MZ			

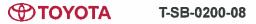
	TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	U24##	Highlander	2006 – 2007	2AZ	Example: 11 A Y 0 00001 11: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)		
		DAV/4	2006 – 2008	2AZ	Y: Transmission Model Code 0: Plant Code 00001: 5-Digit Serial Number		
		RAV4 2009 – 2012	2AR	Location: Slightly Off-Center to the Left on Top of Bell Housing of Transmission (as shown)			
Г							



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Camry	2006 – 2009		Example: K 13 09 00001 K: Plant Code (K or T)		
U250E	Corolla	2009 – 2013	2AZ	13: Year of Manufacture 09: Month of Manufacture		
	Matrix	2009 – 2013	252	00001: 5-Digit Serial Number Location: Center of Transmission Case Behind Bell Housing Near Vent Hose (as shown)		
	Solara	2006 – 2008		Boil Flousing (Year Vent Flose (as Showin)		

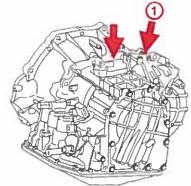
TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
U250E	Camry	2008 – 2009	2AZ	Example: 08 A D 2 00001 08: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) D: Transmission Model Code 2: Plant Code 00001: 5-Digit Serial Number Location: Center of Transmission Case Toward the Rear (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
U34##	U34## Matrix AWD 2006 Example: 6 F E0001 6: Year of Manufacture A: Month of Manufacture (A - M, "I" not us E0001: 5-Digit Alpha-Numeric Serial Num Location: Left side of Transmission Bell H Roughly 3/4 Up (as shown)					



Engine/Transmission Reference (Continued)

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Corolla	2009 – 2014	2ZR	Example: 13 A E0001 13: Year of Manufacture A: Month of Manufacture (A – C or 1 – 9)		
U34##	Matrix	2003 – 2014		E0001: 5-Digit Alpha-Numeric Serial Number Location: On Top of Transmission Case Above Differential on Case Half Flange or Center of		
	Yaris	2007 – 2014	1NZ	Transmission Case Behind Bell Housing Near Vent Hose (as shown)		



1: Check Here First

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
U660#	Avalon	2008 – 2014	2GR	Example: 2 A 14 C 2 00001 2: Plant Code A: Transmission Model Code	
	Camry	2007 – 2014		14: Year of Manufacture C: Month of Manufacture 2: Line Code 00001: 5-Digit Serial Number	
	Venza	2009 – 2014		Location: Top of Bell Housing Towards Front of Transmission — Serial Number will be Stamped in Transmission Case (as shown)	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER			
	Camry	2010 – 2014	2AR	Example: 2 0 T 14 C 00001 2: Plant Code			
U760E	Highlander	2009 – 2014	1AR	Transmission Model Code Line Code Year of Manufacture			
07602	RAV4	2013 – 2014	2AR	C: Month of Manufacture 00001: 5-Digit Serial Number Location: Top of Bell Housing Towards Front			
	Venza	2009 – 2014	1AR	Transmission — Serial Number will be Stamped Transmission Case (as shown)			



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
K313	Corolla	2014 2ZR		Example: 2 B 14 H 1 00001 2: Plant Code B: Transmission Model Code 14: Year of Manufacture H: Month of Manufacture 1: Line Code 00001: 5-Digit Serial Number Location: Top of Bell Housing Towards Front of Transmission or Center of Transmission Case Behind Bell Housing Near Vent Hose (as shown)	

