

Service

Category Drivetrain

 Section
 Automatic Transmission/Transaxle
 Market
 USA
 Toyota Supports

 ASE Certification
 ASE Certification
 ASE Certification
 ASE Certification

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2006 - 2014	4Runner, Avalon,	Transmission(s): 5AT, 4AT, 6AT	
	Camry, Corolla, FJ		
	Cruiser, Highlander,		
	Land Cruiser, Matrix,		
	RAV4, Sequoia,		
	Sienna, Solara,		
	Tacoma, Tundra,		
	Venza, Yaris		

REVISION NOTICE

October 16, 2014 Rev2:

- Applicability has been updated to include 2011 2014 model year applicable Toyota vehicles.
- The Engine/Transmission Reference section has been updated.

October 16, 2009 Rev1:

• Applicability has been updated to include 2010 model year vehicles.

Any previous printed versions of this bulletin should be discarded.

SUPERSESSION NOTICE

The information contained in this bulletin supersedes SB No. TC013-06.

• Applicability has been updated to include 2008 – 2009 model year vehicles.

Service Bulletin No. TC013-06 is Obsolete and any printed versions should be discarded. Be sure to review the entire content of this bulletin before proceeding.

Introduction

The purpose of this bulletin is to assist in the identification and location of serial numbers on 2006 – 2014 model year remanufactured automatic transmissions.

Introduction (Continued)

NOTE

- When writing a Field Technical and/or Product Report, the serial number MUST be provided.
- Warranty policy requires shipment of ALL replaced transmissions to AWTEC, even if the transmission is replaced with a new service unit.
- Warranty policy requires the Core Return Credit Request (CRCR) form be filled out correctly and returned with the core.
- Per Toyota Warranty Policy & Procedures "<u>Policy 4.23: OEM and Remanufactured Automatic</u> <u>Transmission Replacement</u>":
 - Whenever a remanufactured or OEM automatic transaxle/transmission is replaced, the serial number from the back of the failed component must be recorded on the repair order hard copy and entered in the *"Transmission Serial Number"* field which can be found on the *"Additional Information"* tab of the warranty claim. Serial numbers listed on the warranty claim are matched to the cores returned to AWTEC. Claims without a matching core will be debited back to the dealer.
 - If any non-hybrid OEM or remanufactured automatic transaxles/transmissions and/or torque converters inadvertently appear on the Scrap Report, or if the Part Recovery Request Screen "Scrap Field" indicates "Y," DO NOT SCRAP THESE PARTS. All OEM and remanufactured automatic transaxles/transmissions and torque converters are still required to be shipped to AWTEC for remanufacture.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	-	1	-

Engine/Transmission Reference

NOTE

Serial numbers on remanufactured transmissions are highlighted with paint.

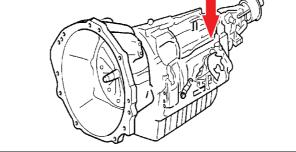
Rev2

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	AB60E/F Sequoia 2008 – 2014 3UR	Example: 08 A U 0001 P 08: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)				
AB60E/F		3UR	U: Transmission Model Code 0001: 4-Digit Serial Number P: Remanufactured Service Digit			
	Tundra	2007 – 2014		Location: Left Rear of Transmission Case About Halfway Up (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER			
A24##	Corolla A24## 2006 – 2008 1ZZ		Example: 06 A T 0001 P 06: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) T: Transmission Model Code				
A24##	Matrix	2000 - 2006	122	 0001: 4-Digit Serial Number P: Remanufactured Service Digit Location: On the Case Half Flange Above Differential (as shown) 			

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
A34#E/F	4Runner	2010 – 2011		2TR	Example: 12 A R 0001 P 12: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) R: Transmission Model Code	
A34#E/F	Tacoma	2006 – 2014	211	0001: 4-Digit Serial Number P: Remanufactured Service Digit Location: Right Rear of Transmission Case About Halfway Up (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	4Dunnar	2006 – 2014	1GR	Example: 08 A P 0001 P		
	4Runner	2006 – 2009	2UZ	08: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)		
	FJ Cruiser	2007 – 2014	1GR	P: Transmission Model Code		
	Land Cruiser	2006 – 2007	2UZ	0001: 4-Digit Serial Number P: Remanufactured Service Digit		
A750E/F	Sequoia	2006 – 2014		Location: Left Rear of Transmission Case About Halfway Up (as shown)		
	Tacoma	2006 – 2014				
	T	2006 – 2014 1GR				
	Tundra	2006 - 2009	2UZ			

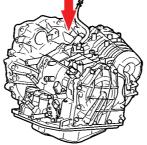


TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER	
A760E/F	Sequoia	2010 – 2014	1UR	Example: 11 A J 0001 A11: Year of ManufactureA: Month of Manufacture (A - M, "I" not used)J: Transmission Model Code1UR0001: 4-Digit Serial Number	
	Tundra		TOK	A: Remanufactured Service Digit Location: Left Rear of Transmission Case Above Transmission Oil Pan (as shown)	

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
K313	Corolla	2014	2ZR	 Example: 14 M T 0001 P 14: Year of Manufacture M: Month of Manufacture (A - M, "I" not used) T: Transmission Model Code 0001: 4-Digit Serial Number P: Remanufactured Service Digit Location: On the Case Half Flange Above Differential (as shown) 		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
		Example: 13 A A 0001 P 13: Year of Manufacture				
111 4##	Matrix	2009 – 2014	2AZ	 A: Month of Manufacture (A - M, "I" not used) A: Transmission Model Code 0001: 4-Digit Serial Number 		
U14##		2006 – 2008		P: Remanufactured Service Digit Location: Slightly Off-Center to the Right		
RAV4		2009 – 2012	2AR	on Top of Bell Housing of Transmission (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Avalon	2006 – 2007	2GR	Example: 11 A L 0001 P		
	Comm	2006	1MZ	11: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)		
	Camry	2006	3MZ	L: Transmission Model Code		
U15##	Highlandar	2006 – 2007	3MZ	0001: 4-Digit Serial Number P: Remanufactured Service Digit		
	nignlander	2008 – 2013	000	Location: Slightly Off-Center to the Right on Top of Bell Housing of Transmission		
	RAV4	2006 – 2012	2GR	(as shown)		
	Cianna	2006	3MZ			
	Sienna	2007 – 2010	2GR			
	Solara	2006 - 2008	3MZ			
E C L						



TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Highlander	2006 – 2007	2AZ		Example: 11 A B 0001 P 11: Year of Manufacture A: Month of Manufacture (A - M, "I" not used)	
U24##	RAV4	2006 – 2008		B: Transmission Model Code 0001: 4-Digit Serial Number P: Remanufactured Service Digit		
		2009 – 2012	2AR	Location: Slightly Off-Center to the Rear of Transmission (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER		
	Camry	2006 – 2009		Example: 12 A Q 0001 P 12: Year of Manufacture		
U250E	Corolla	2009 – 2013	2AZ	A: Month of Manufacture (A - M, "I" not used) Q: Transmission Model Code		
02302	Matrix	2009 – 2013		0001: 4-Digit Serial Number P: Remanufactured Service Digit Location: Towards Rear of Transmission just		
	Solara	2006 – 2008		to the Right (as shown)		

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER				
U34##	Corolla	2009 – 2014	2ZR	 Example: 13 A G 0001 P 13: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) G: Transmission Model Code 0001: 4-Digit Serial Number P: Remanufactured Service Digit 				
	Matrix	2009 - 2014						
	Yaris	2007 – 2014	1NZ	Location: To the Right on Case Flange Above Differential (as shown)				

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER				
U660#	Avalon	2008 – 2014	2GR	 Example: 12 A Z 0001 A 12: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) Z: Transmission Model Code 0001: 4-Digit Serial Number A: Remanufactured Service Digit Location: Top of Bell Housing Towards Front of Transmission - Serial Number will be Stamped in Transmission Case (as shown) 				
	Camry	2007 – 2014						
	Venza	2009 – 2014						

TRANSMISSION MODEL	MODEL	MODEL YEAR	ENGINE	SERIAL NUMBER				
U760E	Camry	2010 – 2014		 Example: 13 A S 0001 P 13: Year of Manufacture A: Month of Manufacture (A - M, "I" not used) S: Transmission Model Code 0001: 4-Digit Serial Number P: Remanufactured Service Digit Location: On the Case Half Flange Above Differential, Slightly Rearward of Center (as shown) 				
	RAV4	2013 – 2014	2AR					
	Highlander	2009 – 2014	1AR					
	Venza	2009 - 2014						